

LED TV SERVICE MANUAL

CHASSIS: UA15D

MODEL: 65UP7700PUB

65UP7670PUC

CAUTION

BEFORE SERVICING THE CHASSIS, READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



P/NO: MFL71818605 (2106-REV01)

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SAFETY PRECAUTIONS

IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by \triangle in the Exploded View.

It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent Shock, Fire, or other Hazards.

Do not modify the original design without permission of manufacturer.

General Guidance

An **isolation Transformer should always be used** during the servicing of a receiver whose chassis is not isolated from the AC power line. Use a transformer of adequate power rating as this protects the technician from accidents resulting in personal injury from electrical shocks.

It will also protect the receiver and it's components from being damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

If any fuse (or Fusible Resistor) in this TV receiver is blown, replace it with the specified.

When replacing a high wattage resistor (Oxide Metal Film Resistor, over 1 W), keep the resistor 10 mm away from PCB.

Keep wires away from high voltage or high temperature parts.

Before returning the receiver to the customer,

always perform an **AC leakage current check** on the exposed metallic parts of the cabinet, such as antennas, terminals, etc., to be sure the set is safe to operate without damage of electrical shock.

Leakage Current Cold Check(Antenna Cold Check)

With the instrument AC plug removed from AC source, connect an electrical jumper across the two AC plug prongs. Place the AC switch in the on position, connect one lead of ohm-meter to the AC plug prongs tied together and touch other ohm-meter lead in turn to each exposed metallic parts such as antenna terminals, phone lacks, etc.

If the exposed metallic part has a return path to the chassis, the measured resistance should be between 1 M Ω and 5.2 M Ω .

When the exposed metal has no return path to the chassis the reading must be infinite.

An other abnormality exists that must be corrected before the receiver is returned to the customer.

Leakage Current Hot Check (See below Figure)

Plug the AC cord directly into the AC outlet.

Do not use a line Isolation Transformer during this check.

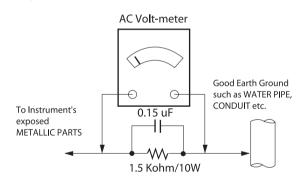
Connect 1.5 K / 10 watt resistor in parallel with a 0.15 uF capacitor between a known good earth ground (Water Pipe, Conduit, etc.) and the exposed metallic parts.

Measure the AC voltage across the resistor using AC voltmeter with 1000 ohms/volt or more sensitivity.

Reverse plug the AC cord into the AC outlet and repeat AC voltage measurements for each exposed metallic part. Any voltage measured must not exceed 0.75 volt RMS which is corresponds to 0.5 mA.

In case any measurement is out of the limits specified, there is possibility of shock hazard and the set must be checked and repaired before it is returned to the customer.

Leakage Current Hot Check circuit



When 25A is impressed between Earth and 2nd Ground for 1 second, Resistance must be less than 0.1 Ω *Base on Adjustment standard

SERVICING PRECAUTIONS

CAUTION: Before servicing receivers covered by this service manual and its supplements and addenda, read and follow the SAFETY PRECAUTIONS on page 3 of this publication. NOTE: If unforeseen circumstances create conflict between the following servicing precautions and any of the safety precautions on page 3 of this publication, always follow the safety precautions. Remember: Safety First.

General Servicing Precautions

- Always unplug the receiver AC power cord from the AC power source before:
 - a. Removing or reinstalling any component, circuit board module or any other receiver assembly.
 - b. Disconnecting or reconnecting any receiver electrical plug or other electrical connection.
 - c. Connecting a test substitute in parallel with an electrolytic capacitor in the receiver.
 - **CAUTION**: A wrong part substitution or incorrect polarity installation of electrolytic capacitors may result in an explosion hazard.
- Test high voltage only by measuring it with an appropriate high voltage meter or other voltage measuring device (DVM, FET-VOM, etc) equipped with a suitable high voltage probe.Do not test high voltage by "drawing an arc".
- Do not spray chemicals on or near this receiver or any of its assemblies.
- 4. Unless specified otherwise in this service manual, clean electrical contacts only by applying the following mixture to the contacts with a pipe cleaner, cotton-tipped stick or comparable non-abrasive applicator; 10 % (by volume) Acetone and 90 % (by volume) isopropyl alcohol (90 % - 99 % strength) CAUTION: This is a flammable mixture.
 - Unless specified otherwise in this service manual, lubrication of contacts in not required.
- Do not defeat any plug/socket B+ voltage interlocks with which receivers covered by this service manual might be equipped.
- Do not apply AC power to this instrument and/or any of its electrical assemblies unless all solid-state device heat sinks are correctly installed.
- Always connect the test receiver ground lead to the receiver chassis ground before connecting the test receiver positive lead
 - Always remove the test receiver ground lead last.
- Use with this receiver only the test fixtures specified in this service manual.
 - **CAUTION**: Do not connect the test fixture ground strap to any heat sink in this receiver.

Electrostatically Sensitive (ES) Devices

Some semiconductor (solid-state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor "chip" components. The following techniques should be used to help reduce the incidence of component damage caused by static by static electricity.

1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed to prevent potential shock reasons prior to applying power to the unit under test.

- After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
- Use only a grounded-tip soldering iron to solder or unsolder ES devices.
- 4. Use only an anti-static type solder removal device. Some solder removal devices not classified as "anti-static" can generate electrical charges sufficient to damage ES devices.
- 5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
- 6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive material).
- Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.
 - **CAUTION**: Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.
- Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device.)

General Soldering Guidelines

- Use a grounded-tip, low-wattage soldering iron and appropriate tip size and shape that will maintain tip temperature within the range or 500 °F to 600 °F.
- Use an appropriate gauge of RMA resin-core solder composed of 60 parts tin/40 parts lead.
- 3. Keep the soldering iron tip clean and well tinned.
- Thoroughly clean the surfaces to be soldered. Use a mall wirebristle (0.5 inch, or 1.25 cm) brush with a metal handle.
 Do not use freon-propelled spray-on cleaners.
- 5. Use the following unsoldering technique
 - a. Allow the soldering iron tip to reach normal temperature. (500 $^{\circ}\text{F}$ to 600 $^{\circ}\text{F}$)
 - b. Heat the component lead until the solder melts.
 - Quickly draw the melted solder with an anti-static, suctiontype solder removal device or with solder braid.
 CAUTION: Work quickly to avoid overheating the circuit board printed foil.
- 6. Use the following soldering technique.
 - a. Allow the soldering iron tip to reach a normal temperature (500 $^{\circ}$ F to 600 $^{\circ}$ F)
 - b. First, hold the soldering iron tip and solder the strand against the component lead until the solder melts.
 - c. Quickly move the soldering iron tip to the junction of the component lead and the printed circuit foil, and hold it there only until the solder flows onto and around both the component lead and the foil.
 - **CAUTION**: Work quickly to avoid overheating the circuit board printed foil.
 - d. Closely inspect the solder area and remove any excess or splashed solder with a small wire-bristle brush.

IC Remove/Replacement

Some chassis circuit boards have slotted holes (oblong) through which the IC leads are inserted and then bent flat against the circuit foil. When holes are the slotted type, the following technique should be used to remove and replace the IC. When working with boards using the familiar round hole, use the standard technique as outlined in paragraphs 5 and 6 above.

Removal

- Desolder and straighten each IC lead in one operation by gently prying up on the lead with the soldering iron tip as the solder melts.
- Draw away the melted solder with an anti-static suction-type solder removal device (or with solder braid) before removing the IC.

Replacement

- 1. Carefully insert the replacement IC in the circuit board.
- Carefully bend each IC lead against the circuit foil pad and solder it.
- Clean the soldered areas with a small wire-bristle brush. (It is not necessary to reapply acrylic coating to the areas).

"Small-Signal" Discrete Transistor Removal/Replacement

- Remove the defective transistor by clipping its leads as close as possible to the component body.
- 2. Bend into a "U" shape the end of each of three leads remaining on the circuit board.
- 3. Bend into a "U" shape the replacement transistor leads.
- 4. Connect the replacement transistor leads to the corresponding leads extending from the circuit board and crimp the "U" with long nose pliers to insure metal to metal contact then solder each connection.

Power Output, Transistor Device

Removal/Replacement

- 1. Heat and remove all solder from around the transistor leads.
- 2. Remove the heat sink mounting screw (if so equipped).
- Carefully remove the transistor from the heat sink of the circuit board.
- 4. Insert new transistor in the circuit board.
- 5. Solder each transistor lead, and clip off excess lead.
- 6. Replace heat sink.

Diode Removal/Replacement

- Remove defective diode by clipping its leads as close as possible to diode body.
- Bend the two remaining leads perpendicular y to the circuit board.
- Observing diode polarity, wrap each lead of the new diode around the corresponding lead on the circuit board.
- 4. Securely crimp each connection and solder it.
- Inspect (on the circuit board copper side) the solder joints of the two "original" leads. If they are not shiny, reheat them and if necessary, apply additional solder.

Fuse and Conventional Resistor

Removal/Replacement

- Clip each fuse or resistor lead at top of the circuit board hollow stake.
- Securely crimp the leads of replacement component around notch at stake top.

3. Solder the connections.

CAUTION: Maintain original spacing between the replaced component and adjacent components and the circuit board to prevent excessive component temperatures.

Circuit Board Foil Repair

Excessive heat applied to the copper foil of any printed circuit board will weaken the adhesive that bonds the foil to the circuit board causing the foil to separate from or "lift-off" the board. The following guidelines and procedures should be followed whenever this condition is encountered.

At IC Connections

To repair a defective copper pattern at IC connections use the following procedure to install a jumper wire on the copper pattern side of the circuit board. (Use this technique only on IC connections).

- 1. Carefully remove the damaged copper pattern with a sharp knife. (Remove only as much copper as absolutely necessary).
- carefully scratch away the solder resist and acrylic coating (if used) from the end of the remaining copper pattern.
- 3. Bend a small "U" in one end of a small gauge jumper wire and carefully crimp it around the IC pin. Solder the IC connection.
- 4. Route the jumper wire along the path of the out-away copper pattern and let it overlap the previously scraped end of the good copper pattern. Solder the overlapped area and clip off any excess jumper wire.

At Other Connections

Use the following technique to repair the defective copper pattern at connections other than IC Pins. This technique involves the installation of a jumper wire on the component side of the circuit board.

- 1. Remove the defective copper pattern with a sharp knife. Remove at least 1/4 inch of copper, to ensure that a hazardous condition will not exist if the jumper wire opens.
- Trace along the copper pattern from both sides of the pattern break and locate the nearest component that is directly connected to the affected copper pattern.
- Connect insulated 20-gauge jumper wire from the lead of the nearest component on one side of the pattern break to the lead of the nearest component on the other side.
 Carefully crimp and solder the connections.

CAUTION: Be sure the insulated jumper wire is dressed so the it does not touch components or sharp edges.

SPECIFICATION

NOTE: Specifications and others are subject to change without notice for improvement.

1. Application range

This specification is applied to the LED TV used UA15D chassis.

2. Test condition

Each part is tested as below without special appointment.

- (1) Temperature: 25 °C ± 5 °C, CST: 40 °C ± 2 °C
- (2) Relative Humidity: 65 % ± 10 %
- (3) Power Voltage
 - : Standard input voltage (AC 100-240 V~, 50/60 Hz)
 - * Standard Voltage of each products is marked by models.
- (4) Specification and performance of each parts are followed each drawing and specification by part number in accordance with BOM.
- (5) The receiver must be operated for about 5 minutes prior to the adjustment.

3. Test method

- (1) Performance: LGE TV test method followed
- (2) Demanded other specification
 - Safety : CE, IEC specification
 - EMC : CE. IEC

4. General Specification

No	ltem			Specification	Remark
1	Market			North America	
2	Broadcasting	system		ATSC / NTSC-M, 64 & 256 QAM	
3	Available Cha	nnel		VHF: 02~13	
				UHF : 14~69	
				DTV: 02-69	
				CATV: 01~135	
				CADTV: 01~135	
4	Receiving system			Digital : ATSC, 64 & 256 QAM Analog : NTSC-M	
5	5 HDMI Input UHD HDMI 1		HDMI 1	PC / DTV format	Support 6Gbps
			HDMI 2	PC / DTV format	Support 6Gbps, Support ARC
			HDMI 3	PC / DTV format	Support 6Gbps
6	SPDIF out		·	Optical Audio out	Rear (1EA)
7	7 USB Input			EMF, DivX HD, For SVC (download)	JPEG, MP3, DivX HD

5. External Input Format

5.1. HDMI

(1) DTV mode

No.	Resolution	H-freq(kHz)	V-freq(kHz)	Pixel clock(MHz)	Proposed	Remarks
1	640*480	31.46	59.94	25.12	SDTV 480P	
2	640*480	31.5	60	25.12	SDTV 480P	
3	720*480	31.47	59.94	27	SDTV 480P	
4	720*480	31.5	60	27.02	SDTV 480P	
5	720*576	31.25	50	27	SDTV 576P	
6	1280*720	44.96	59.94	74.17	HDTV 720P	
7	1280*720	45	60	74.25	HDTV 720P	
8	1280*720	37.5	50	74.25	HDTV 720P	
9	1920*1080	28.12	50	74.25	HDTV 1080I	
10	1920*1080	33.72	59.94	74.17	HDTV 1080I	
11	1920*1080	33.75	60	74.25	HDTV 1080I	
12	1920*1080	26.97	23.97	63.29	HDTV 1080P	
13	1920*1080	27	24	63.36	HDTV 1080P	
14	1920*1080	33.71	29.97	79.12	HDTV 1080P	
15	1920*1080	33.75	30	79.2	HDTV 1080P	
16	1920*1080	56.25	50	148.5	HDTV 1080P	
17	1920*1080	67.43	59.94	148.35	HDTV 1080P	
18	1920*1080	67.5	60	148.5	HDTV 1080P	
19	1920*1080	112.5	100	297	UDTV 2160P	
20	1920*1080	134.86	119.88	296.7	UDTV 2160P	
21	1920*1080	135	120	297	UDTV 2160P	
22	3840*2160	53.95	23.98	296.7	UDTV 2160P	
23	3840*2160	54	24	297	UDTV 2160P	
24	3840*2160	56.25	25	297	UDTV 2160P	Not Support for FHD.
25	3840*2160	61.43	29.97	296.7	UDTV 2160P	140t Support for 111b.
26	3840*2160	67.5	30	297	UDTV 2160P	
27	3840*2160	112.5	50	594	UDTV 2160P	
28	3840*2160	134.86	59.94	593.4	UDTV 2160P	
29	3840*2160	135	60	594	UDTV 2160P	
30	3840*2160	225	100	1188	UDTV 2160P	
31	3840*2160	269.73	119.88	1186.8	UDTV 2160P	4K120 model (K6Hp HDMI
32	3840*2160	270	120	1188	UDTV 2160P	3,4 port, O20) or 8K model
_				296.7		
33	4096*2160	53.95	23.98		UDTV 2160P	
	4096*2160	54	25	297	UDTV 2160P	
35	4096*2160	56.25	_	297	UDTV 2160P	
36	4096*2160	61.43	29.97	296.7	UDTV 2160P	Not Support for FHD.
37	4096*2160	67.5	30	297	UDTV 2160P	
38	4096*2160	112.5	50	594	UDTV 2160P	
39	4096*2160	134.86	59.94	593.4	UDTV 2160P	
40	4096*2160	135	60	594	UDTV 2160P	
41	4096*2160	225	100	1188	UDTV 2160P	4K120 model (K6Hp HDMI
42	4096*2160	269.73	119.88	1186.8	UDTV 2160P	3,4 port, O20) or 8K model
43	4096*2160	270	120	1188	UDTV 2160P	
44	7680*4320	107.89	23.98	1188	8K	
45	7680*4320	108	24	1188	8K	
46	7680*4320	110	25	1188	8K	
47	7680*4320	131.87	29.97	1188	8K	8K Model Only.
48	7680*4320	132	30	1188	8K	ore model offig.
49	7680*4320	220	50	2376	8K	
50	7680*4320	263.74	59.94	2376	8K	
51	7680*4320	264	60	2376	8K	

(2) PC mode

No.	Resolution	H-freq(kHz)	V-freq(kHz)	Pixel clock(MHz)	Proposed	Remarks
1	640*350	31.46	70.09	25.17	EGA	
2	720*400	31.46	70.08	28.32	DOS	
3	640*480	31.46	59.94	25.17	VESA(VGA)	
4	800*600	37.87	60.31	40	VESA(SVGA)	
5	1024*768	48.36	60	65	VESA(XGA)	
6	1360*768	47.71	60.01	84.75	VESA(WXGA)	
7	1152*864	54.34	60.05	80	VESA	
8	1280*1024	63.98	60.02	109	SXGA	Support to HDMI-PC Not Support for FHD.
9	1920*1080	67.5	60	158.4	WUXGA (Reduced Blanking)	
10	1920*1080	134.86	119.88	296.7	UDTV 2160P	
11	1920*1080	135	120	297	UDTV 2160P	
12	3840*2160	53.95	23.98	296.7	UDTV 2160P	
13	3840*2160	54	24	297	UDTV 2160P	
14	3840*2160	56.25	25	297	UDTV 2160P	
15	3840*2160	61.43	29.97	296.7	UDTV 2160P	
16	3840*2160	67.5	30	297	UDTV 2160P	
17	3840*2160	112.5	50	594	UDTV 2160P	
18	3840*2160	134.86	59.94	593.4	UDTV 2160P	Not Support for EUD
19	3840*2160	135	60	594	UDTV 2160P	Not Support for FHD.
20	4096*2160	53.95	23.98	296.7	UDTV 2160P	
21	4096*2160	54	24	297	UDTV 2160P	
22	4096*2160	56.25	25	297	UDTV 2160P	
23	4096*2160	61.43	29.97	296.7	UDTV 2160P	
24	4096*2160	67.5	30	297	UDTV 2160P	
25	4096*2160	112.5	50	594	UDTV 2160P	
26	4096*2160	134.86	59.94	593.4	UDTV 2160P	
27	4096*2160	135	60	594	UDTV 2160P	
28	2560*1440	88.78	59.95	241.5	зк	(UHD 60Hz models only), Support only when UHD DeepColor is On
29	2560*1440	182.99	119.99	497.7	3К	(UHD, 8K 120Hz models only), Support only when UHD Deep- Color is On

SOFTWARE UPDATE

1. USB DOWNLOAD

- (1) Plug in the USB to the TV
- (2) If there are update-able files in the USB, the TV would ask that the user want to process the SW upper version update.



(3) Click "Yes" button: Start Update



- (4) Click "Check Now": Go to SW Update menu for monitoring
- (5) TV has been starting SW update



(6) After finishing the update, it will show a pop-up below the picture.



(7) Click "Yes": Tv will be turn off and on itself

2. NSU DOWNLOAD

(This Function is needed to connect to the internet.)

Case 1) Auto Update On

(1) Go to Menu → All Settings → Support → Software Update, then check Auto update is turned on.



(2) After the update complete, the user can check a pop-up below the picture, which indicated update is complete and the new version will be applied after the TV turn off and on.



(3) If the user want to check the process of updating [Menu → All Settings → Support → Software Update]



(4) If it needs to cancel the update, click "cancel update" button



(5) ["No"]: update continue ["Yes"] : update cancel

Case 2) NOT Allow Automatic Updates Toggle Item

(1) Go to Menu → All Settings → Support → Software Update



(2) If it found upper version SW than the TV SW version, TV would show a pop-up like below the picture.

"The latest version of the SW is available for your TV. Do you want to update now"



(3) [Yes]: update starts.

[No]: Close the pop-up, check out later

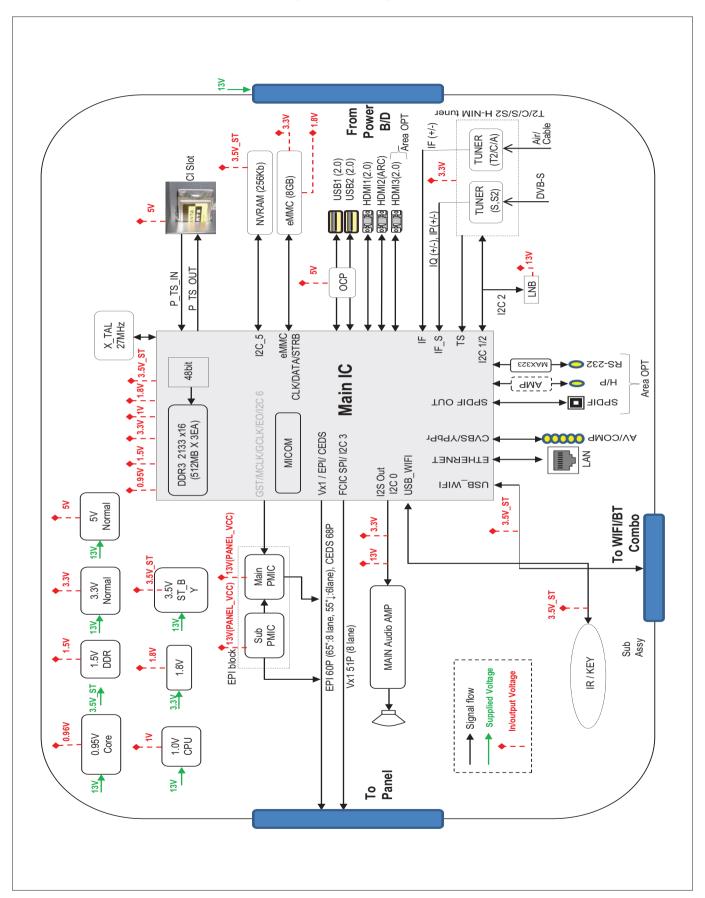
(4) If the user started the update, the TV shows a pop-up below the picture.



(5) [CHECK NOW]: Just start the update [Close] : Close the pop-up



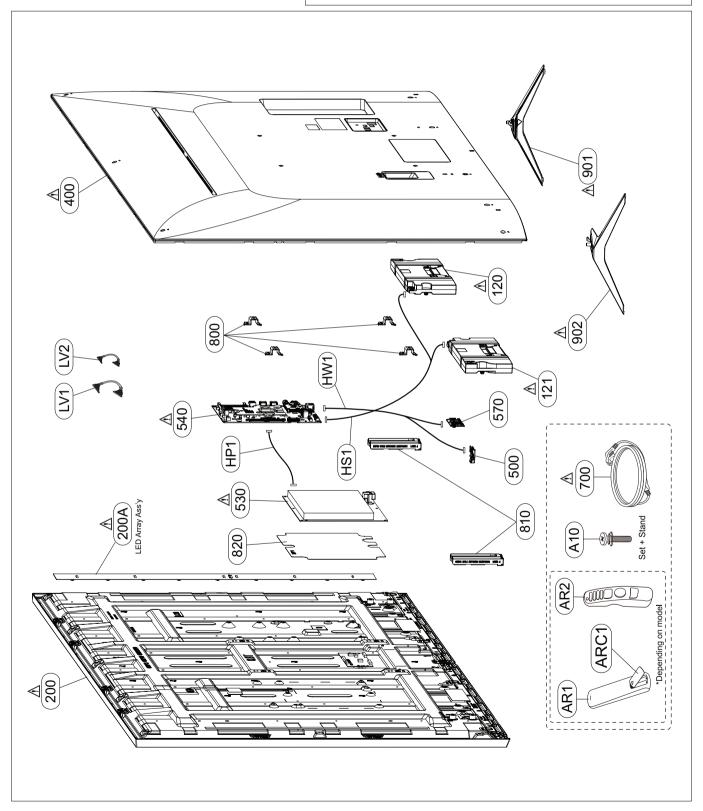
BLOCK DIAGRAM



EXPLODED VIEW

IMPORTANT SAFETY NOTICE

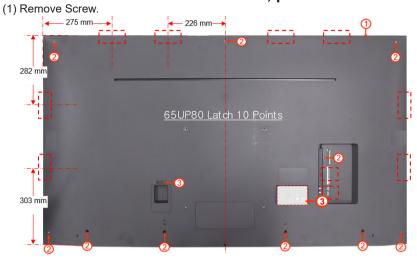
Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by \triangle in the EXPLODED VIEW. It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent Shock, Fire, or other Hazards. Do not modify the original design without permission of manufacturer.



ASSEMBLY / DISASSEMBLY GUIDE (SET)

■ Disassembly

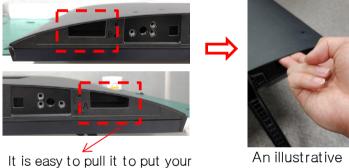
1. After Screw & Holder Disassemble, please remove Cover Assy., Rear from Module.



- 2 Screw 10EA(M3*5.5)
- 3 Screw 2EA(P4*10)



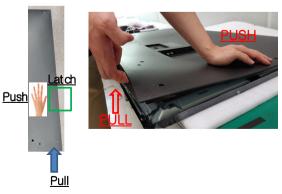
(2) Remove Latch(Holder)



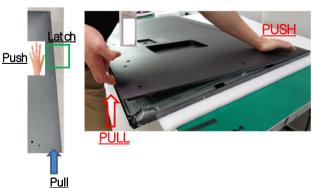
- An illustrative photograph
- * Remove both the right side latch and left side latch. Hold the Right(Left) bottom handle and lift the B/C. At the same time, gently pushing the push points. (Separate the B/C from bottom to top direction) (first lower side, and then the upper side.)
- * If push with strong force from left side, Side Latch will break.



finger in the groove.

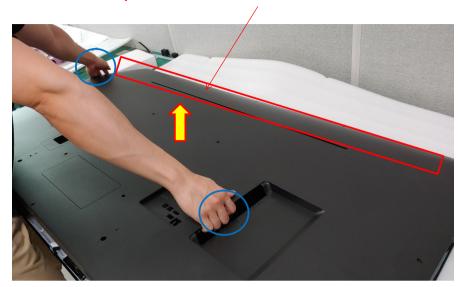


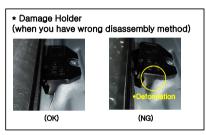
Step2) Upper Right (Left) Side



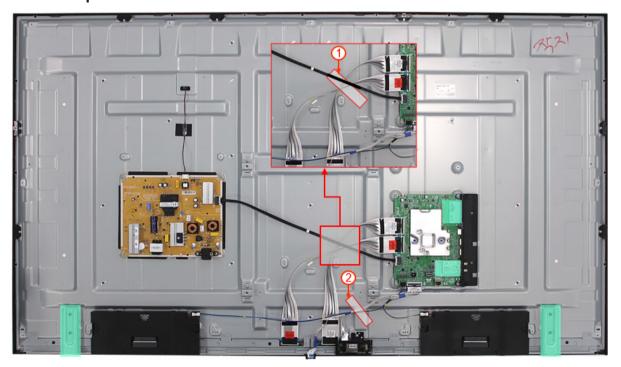
- * After holding the mark(O)and lift the bottom of the B/C, push the B/C in the upward direction .

 * Caution : Latch can be separated on the top position, don't pull it hard for upward. Latch can be have damage. Must be refer to disassembly Video.

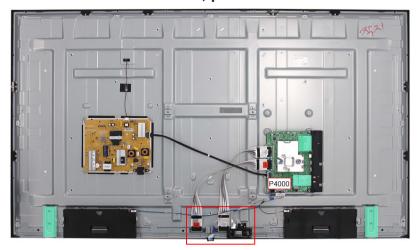




2. Detach Tape.



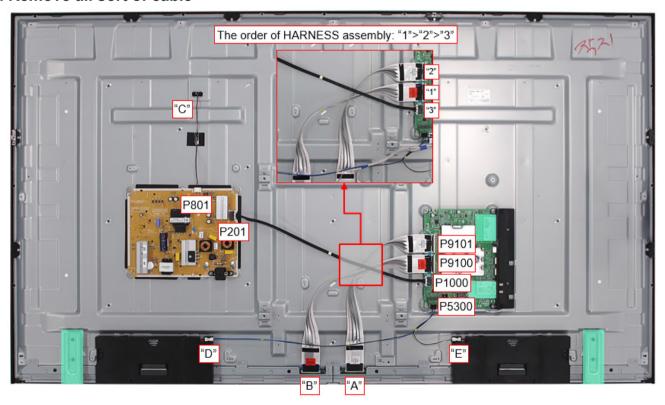
3. After Screw Disassemble, please remove IR&WIFI BRACKET and HARNESS.



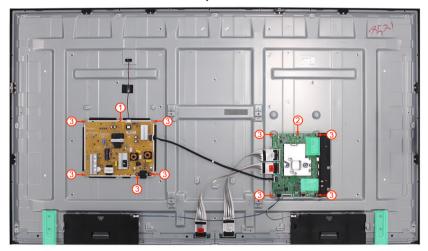
2 Screw 1EA(M3*5.5)



4. Remove all sort of cable



5. After Screw Disassemble, remove POWER / MAIN PCB



③ Screw 9EA(M3*5.5)

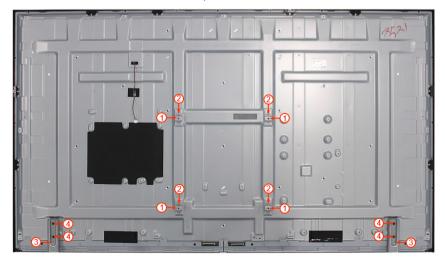
*SCREW TORQUE NO3 SCREW: 5 ~ 7Kgf.cm

6. Remove Speaker.



7. After Screw Disassemble, remove the Vesa SUPPORTER and 2Pole Supporter.

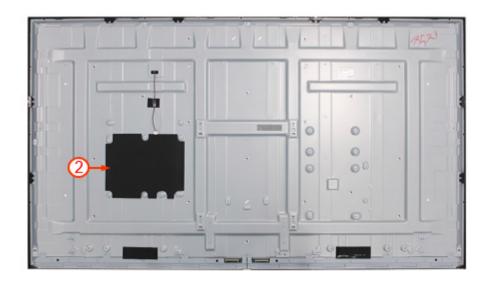
- 16 -



- 2 Screw 4EA(M3*5.5)
- **4** Screw 4EA(M4*8)

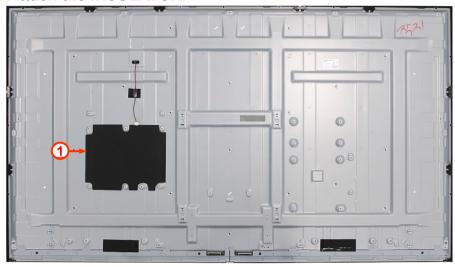
*SCREW TORQUE NO2 SCREW : 5 ~ 7Kgf.cm NO4 SCREW : 8 ~ 12Kgf.cm

8. Remove Insulator.

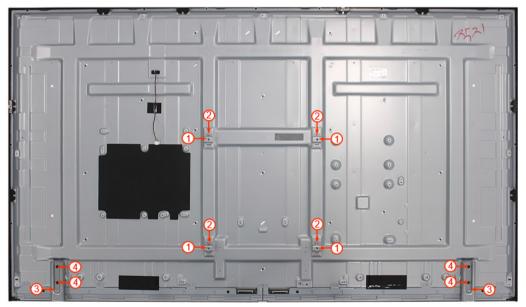


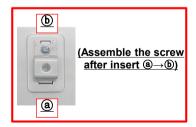
■ Assembly

1. Attach the INSULATOR.



2. Assemble/Fix the Vesa SUPPORTER and 2Pole Supporter.





- 2 Screw 4EA(M3*5.5)
- 4 Screw 4EA(M4*8)

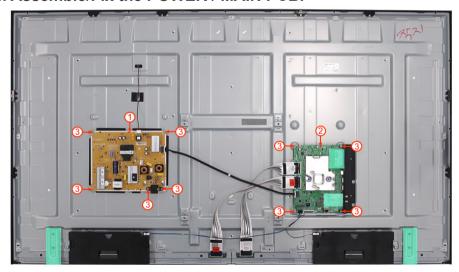
* SCREW TORQUE NO2 SCREW: 5 ~ 7Kgf.cm NO4 SCREW: 8 ~ 12Kgf.cm

3. Assemble SPEAKER.



Press the O edge of mark rubbing it using palm to insert Speaker Rubber.

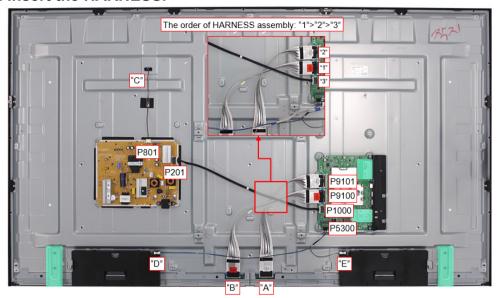
4. Assemble/Fix the POWER / MAIN PCB.



3 Screw 9EA(M3*5.5)

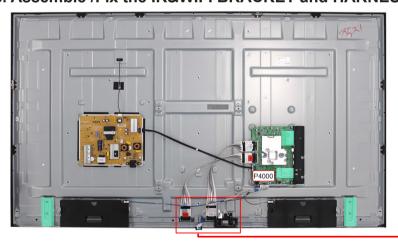
* SCREW TORQUE NO3 SCREW: 5 ~ 7Kgf.cm

5. Insert the HARNESS.



- Insert the HARNESS
- 1) MAIN P9101 → MODULE "A" 2) MAIN P9100 → MODULE "B" 3) MODULE "C" → POWER P801 4) MAIN P1000 → POWER P201
- 5) MAIN P5300 → SPEAKER "D" SPEAKER "E"

6. Assemble /Fix the IR&WIFI BRACKET and HARNESS.

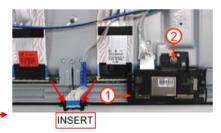


2 Screw 1EA(M3*5.5)

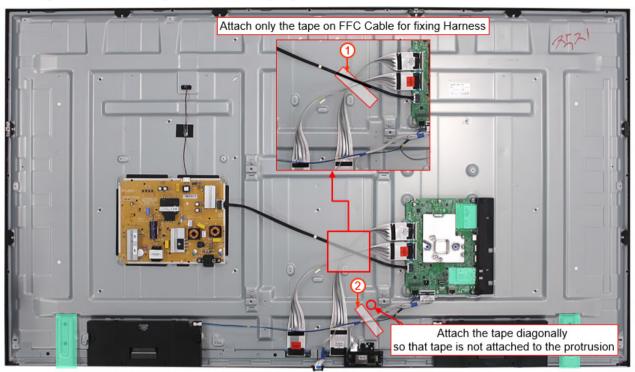
*SCREW TORQUE NO2 SCREW: 5 ~ 7Kgf.cm

* Insert the HARNESS

1)BRACKET HARNESS -> MAIN P4000

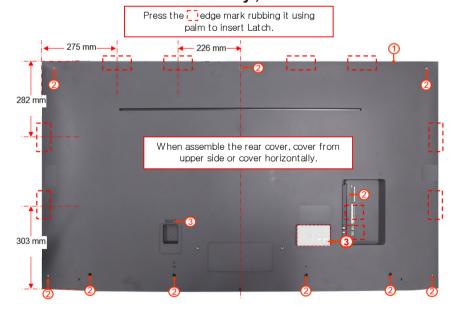


7. Arrange the harness.[Attach the Tape.]



- 21 -

8. Assemble/Fix the COVER Assy., REAR.



- 2 Screw 10EA(M3*5.5)
- 3 Screw 2EA(P4*10)

*SCREW TORQUE NO2, 3 SCREW : 5 ~ 7Kgf.cm



ASSEMBLY / DISASSEMBLY GUIDE (MODULE)

1. LCM status

- Panel face on flat surface LCM located to floor (such as a table where the entire outside of C/Top can be supported)



2. Disassemble SPCB Cover Shield screws 7ea (Use General Screw Driver.), and detach the bridge protect black tape 2ea. (When you detach the tape, be careful not to crumple or tear the contents inside.)



3. Disassemble the screw and tape, and then move each SPCB cover shield L/R to disassemble it.





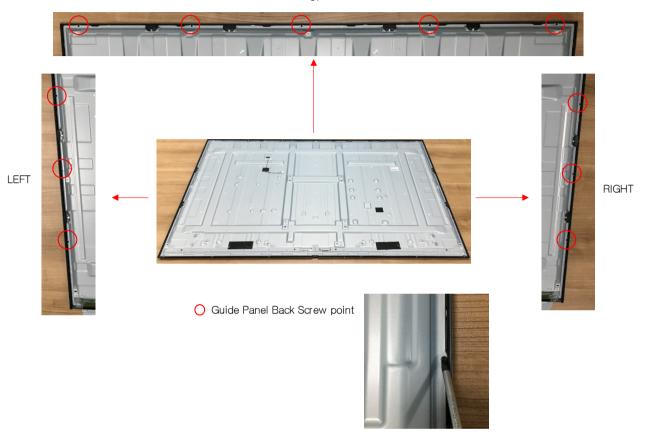
4. Loosen the Guide Panel tightening screw.(Guide Panel Back 3-sided)

- Screw Spec : M2*4.0mm Tapping Screw(BLACK)

- Location : Up(5ea)/Left(3ea)/Right(3ea)

- Driver : Normal size screw TIP Driver is available.

UP



- 5. Disassemble 7screws on the lower side of the C/top.
 - Screw Spec: M3*8 (Silver)
 - Driver: Normal size screw TIP Driver is available.



- 6. Disassemble Panel SPCB L/R from the SPCB Holder.
 - Grasp the top side of the SPCB and pull it to release the top side hook of the holder, and then disassemble the SPCB from the bottom side of the hook of the holder. (Holder quantity is Left 4ea / Right 4ea. And below image is just right side.)







7. Reverse LCM

- Must be worked more than two people, one on the left and one on the right side with both hands reverse 180 degrees.



(Case Top down Screw already released, so be caution Case top down falling when Reverse LCM)

8. Case Top Down release

- disassembly horizontally side direction



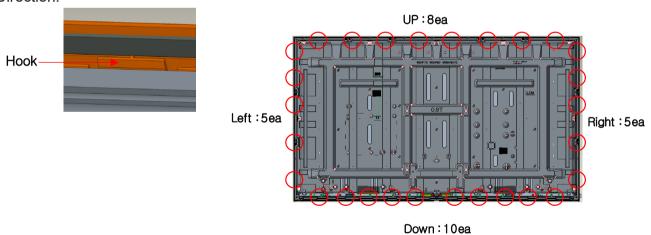


9. Release sequence

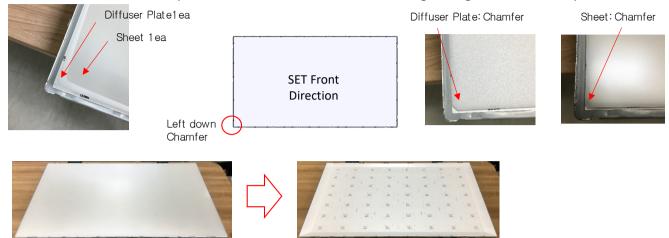
: Right UP Corner Hook \rightarrow UP Hook \rightarrow Left UP Corner Hook \rightarrow Left Hook \rightarrow Right Hook \rightarrow Left Down(From outside to Inner) \rightarrow Right Down(From outside to Inner)



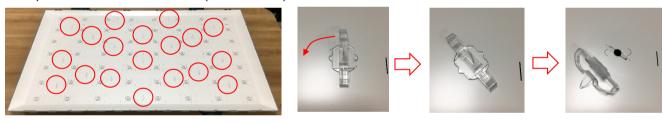
After Releasing Guide Panel all rounded hook, Remove Guide Panel-Board assy with UP Direction.



- 10. Disassemble Sheet (1 sheet) and Diffuser Plate.
 - Remove 1 sheets and one Diffuser Plate by lifting them at the same time.
 - Assembly direction is divided by the chamfer shape of the Sheets/Diffuser Plate on the front left down side of SET. (other than that, the corners are Right angle or Rounded)



- 11. Disassembly of 19ea Support Diffuser Plates
 - Rotate the Support DP counterclockwise 45 degrees to align it to the assembly hole and lift it upwards to disassemble (Total 19ea)



- 12. Disassemble the Reflector Sheet.
 - As the reflector hole is fixed to the lens, disassemble the reflector by release the the fixation of lens from the end on the right.



- 13. Release the Led array connector.
 - Press the left/right locking part of the wire connector at the same time and lift it up and release it. (Total 8ea)















- 14. Disassemble the Led Array and Attach the New Led Array.
 - Disassemble the Led Array Bar (Led Array and Cover Bottom are fixed with two-sided tape, so use appropriate force to cover the Led Array. Take it off and attach a new Led Array.
- 15. Assembly of the Led array connector- Attach the connector on the wire ass'y by pushing it upward and downward.







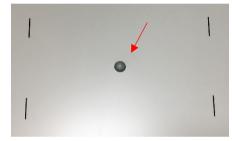
16. Attach the reflector sheet.



17. Position the Reflector sheet

- Align the reflector with the reflector guide hole at 3ea locations on the center/left/right of the reflector and assemble two support plates first.





18-1. Fixing the Reflector Lens Hole

Tighten the reflector hole to the lens in order of No. 1 → 2 → 3 → 4 in the figure below.
 (Use Card or nail to insert the reflector sheet into the bottom of the lens.)
 It is recommended to push the reflector sheet into the bottom of the lens using tools such as a card, as it may be difficult to tighten when using nails.



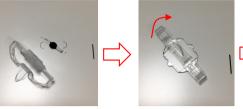


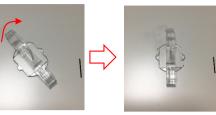


18-2. Assembly of 19 Support Diffuser Plates

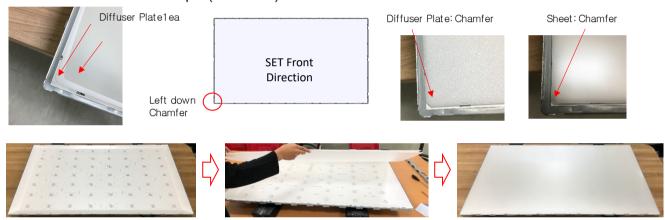
- Insert the Support DP into the Support DP Hole on the Cover Bottom and rotate it clockwise 45 degrees (total 19ea), After assembly, the Support DP is vertical Position to the LCM.



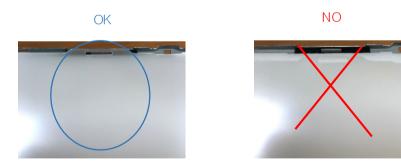




- 19. Assembly of Sheet (1 sheets) and Diffuser Plate
 - Place 1 sheets + 1 Diffuser Plate on top of Cover Bottom.
 - Assemble the sheet shape (Chamfer) on the front left side of the SET.

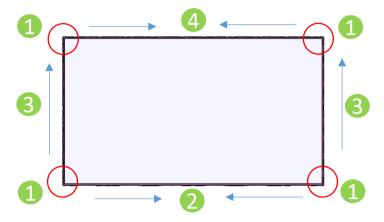


Precautions: Check that the sheet hanging hole on the upper/lower/left/right outer is properly seated on the cover Bottom Sheet hanging.



20. Assemble the Guide Panel

- Press the guide panel 4 side down in the upper and lower direction in line with the cover Bottom face to tighten it, and then tighten it in order of 2 and 3.
- Check Hook fastening. (Gap of Sheet and guide panel.)



21. Case Top Down assembly

- Insert Side direction



22. C/Top Lower side Screw 7ea assembly

- Screw Spec: M3*8 (Silver)
- Driver: M3 Screw Module Driver available.
- * Caution: While Screw assembly, be care SPCB COF damage from driver Tip





23. Reverse LCM.

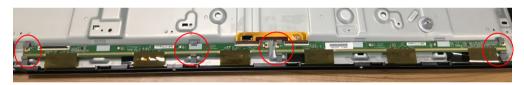
- Must be worked more than 2 people, one on the left and one on the right side with both hands reverse 180 degrees.

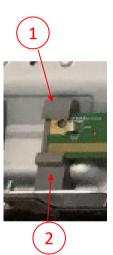


- 24. Assemble the Panel SPCB L/R to the SPCB Holder.
 - First, enter the upper part of the holder and then press the lower part of the holder to tighten the SPCB.







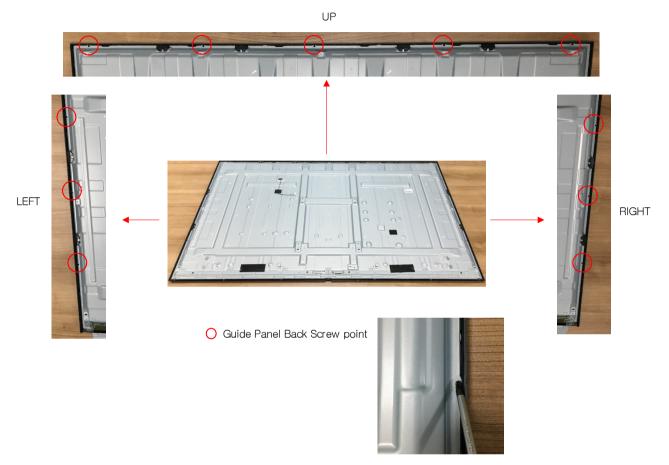


25. Assemble the Guide Panel tightening screw.(Guide Panel Back 3-sided)

- Screw Spec : M2*4.0mm Tapping Screw(BLACK)

: Up(5ea)/Left(3ea)/Right(3ea) - Location

: Normal size screw TIP Driver is available. - Driver

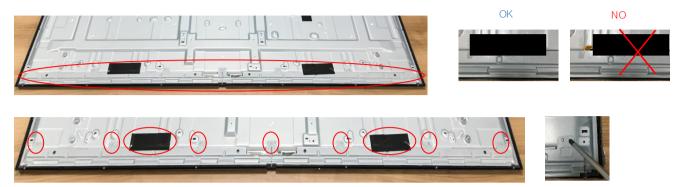


26. Assemble SPCB Cover shield to Cover Bottom.

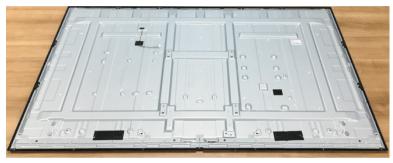


27. Assemble SPCB Cover shield screws 7ea (Use M3 Screw module Driver.) and attach the bridge protect black tape 2ea.

(After attach the tape, bridge should not be seen.)



FINISH



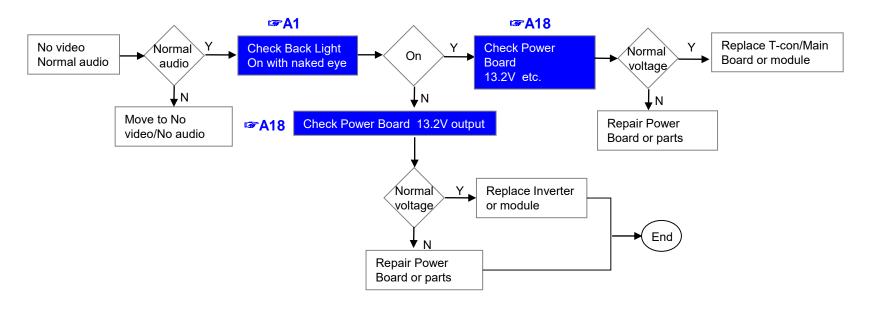
TROUBLE SHOOTING GUIDE

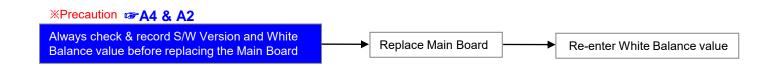
Contents of Standard Repair Process

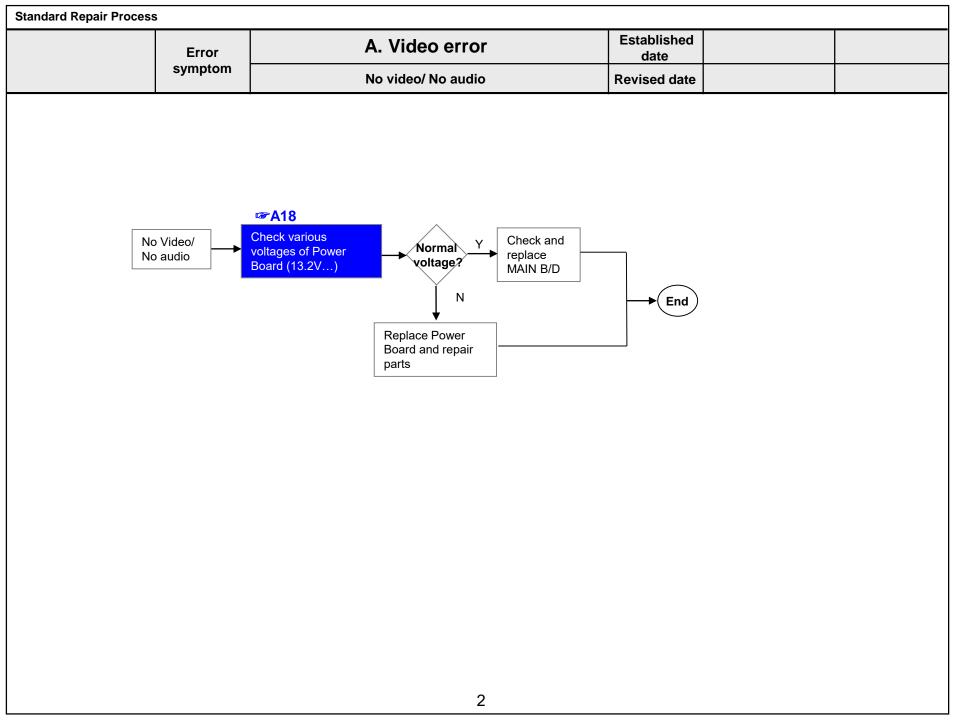
No.	Error symptom (High category)	Error symptom (Mid category)	Page	Remarks
1		No video/Normal audio	1	
2		No video/No audio	2	
3	A. Video error	Picture broken/ Freezing	3	
4		Color error	4	
5		Vertical/Horizontal bar, residual image, light spot, external device color error	5	
6		No power	6	
7	B. Power error	Off when on, off while viewing, power auto on/off	7-8	
8	0.4.1	No audio/Normal video	9	
9	C. Audio error	Wrecked audio/discontinuation/noise	10	
10		Remote control & Local switch checking	11	
11	D. Function error	MR21 operating checking	12	
12		Wifi operating checking	13	
13		External device recognition error	14	
14	E. Noise	Circuit noise, mechanical noise	15	
15	F. Exterior error	Exterior defect	16	

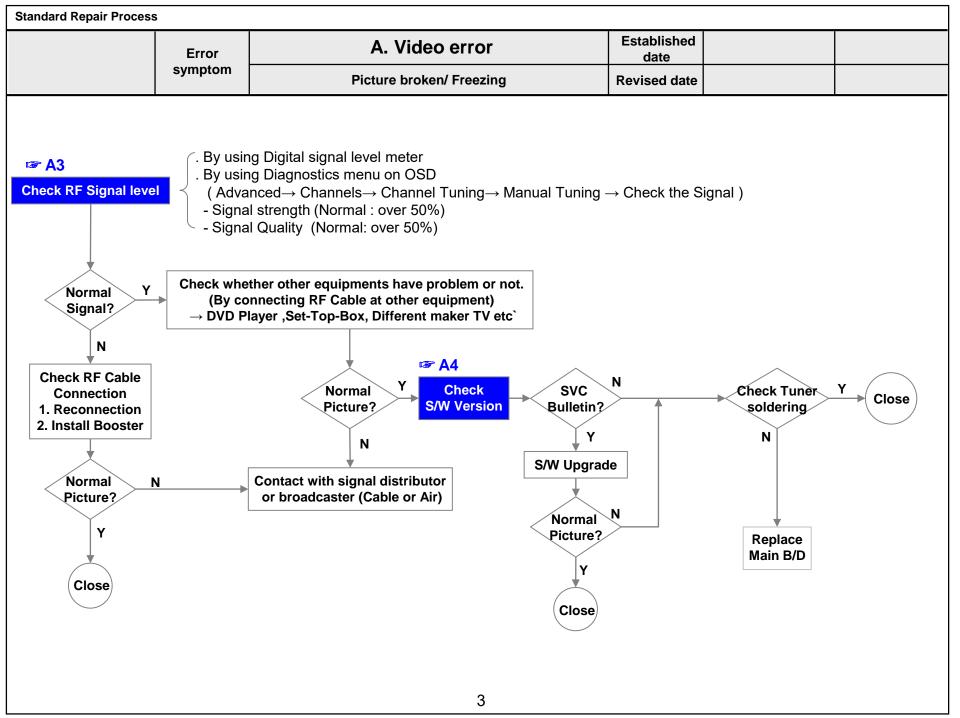
Standard Repair Process					
	Error	A. Video error	Established date		
	symptom	No video/ Normal audio	Revised date		

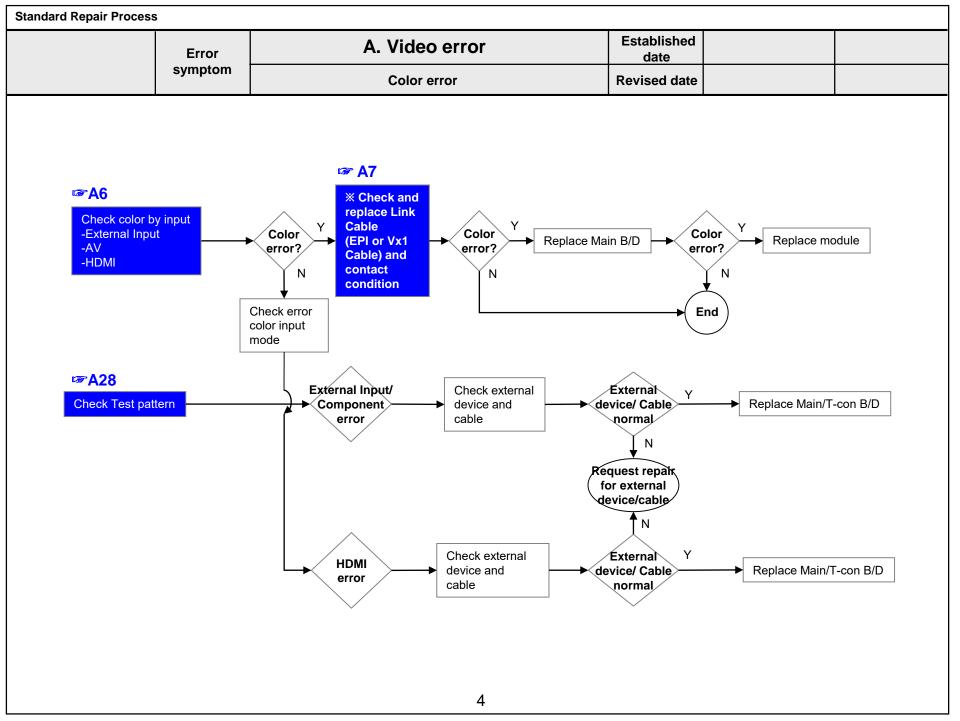
First of all, Check whether all of cables between board is inserted properly or not. (Main B/D↔ Power B/D, LVDS or EPI or CEDS Cable, Speaker Cable, IR B/D Cable,,,)

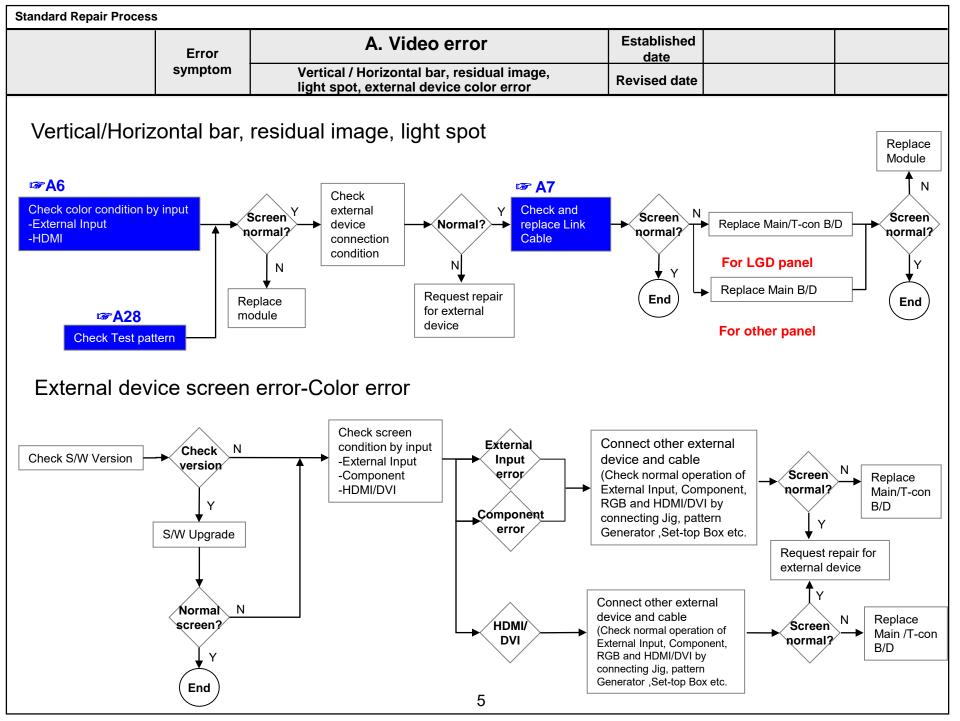


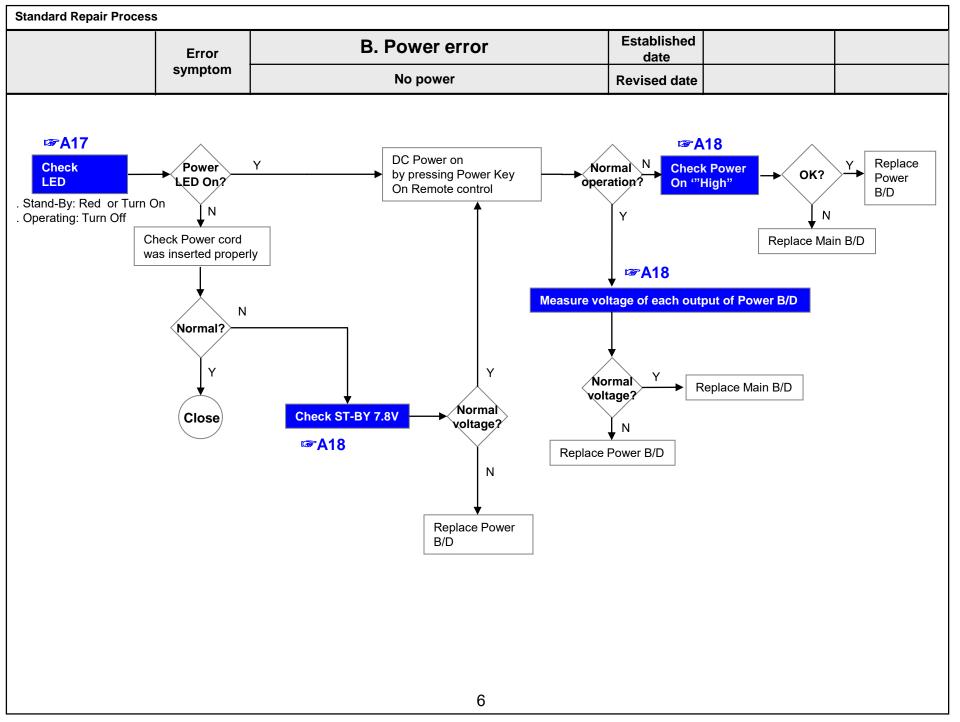


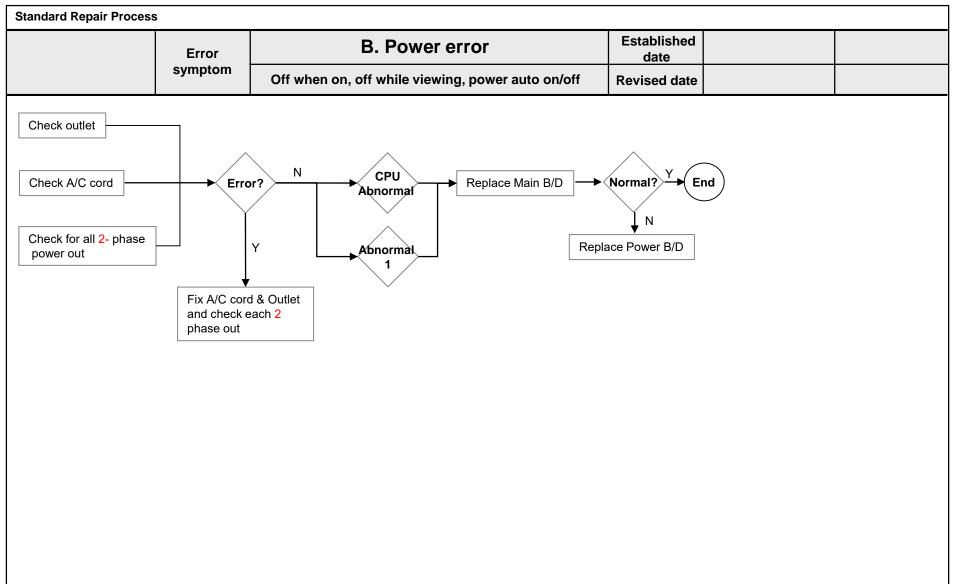








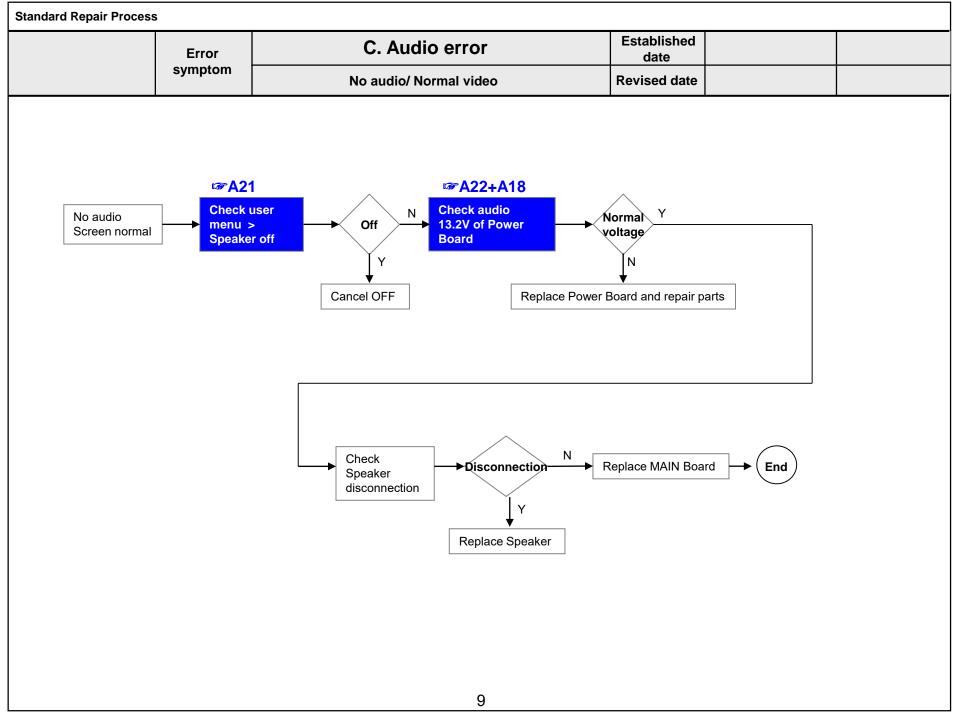




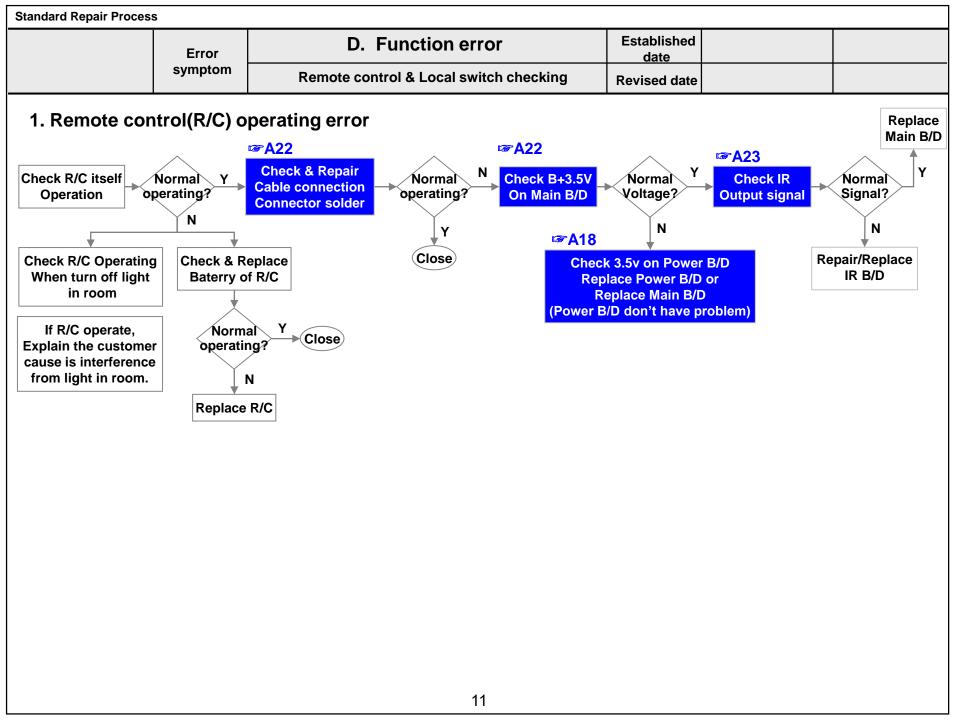
Standard Repair Process					
	Error	B. Power error	Established date		
	symptom	Off when on, off while viewing, power auto on/off	Revised date		

* Please refer to the all cases which can be displayed on power off mode.

Power Off list	Explanation	Action contents
KEYTIMEOUT	Power off when TV is not turned off during a certain time RESULT: micom force to trigger TV power off. CONDITION: When pressing power key while power on/off status, CPU does not response within 8 seconds	Check & Change Main B/D
1SEC Power OFF	Almost the same as Power Off by KEYTIMEOUT. If there is no vaild communication Bet ween CPU and MICOM for more than 5 seconds, the MICOM switcheds off PSU and Records. Power off by 1SEC Power off. In this case, we don't have information where the malfunction exactly occurred. But in in indicates that CPU had stopped and rebooted.	Check & Change Main B/D
ACDET	In case of AC Off (It is normal when the power cord is unplugged.)	Normal
ACDET	If there are many ACDETs connected, Power Board is defective	Check & Change Power B/D
CPUABNORMAL	If the CPU attempts to reset in case of abnormal operation and Shut Down in case of failure.	Check & Change Main B/D
NO POLING	Power off when receiving no ack. RESULT: TV power off/on (Reboot) CONDITION: There is no I2C response from CPU for 15 seconds.	Check & Change Main B/D
CPUCMD	Power off by main SoC command.	Check & Change Main B/D
INV_ERROR	Power off by module error (OLED) CONDITION : OLED Module send signal to micom	Check & Change OLED Module
ONRF_FAIL	RESULT : Reboot, CONDITION : OLED module compensation is running but fails.	Check & Change OLED Module
PNWASHFAIL	Power off by panel noise wash function fail case.	Check & Change OLED Module
RESET	When Micom is reset by AC Off	
KEY	Power off by Local key	
OFFTIMER	Power off by Off timer	
SLEEPTIMER	Power off by sleep timer	
NOSIG	Power off by No Signal	
FANSTOP	Power off by FAN operation stopped	
INSTOP	Power off by Instop Key	Normal Case
AUTO OFF	Power off by auto off function	INOITHAL CASE
RESREC	Power off by reserved recording	_
RECEND	Power off when recording stops	
SWDOWN	Reboot by SW down load function	
UNKNOWN	No meaning (same as initial value)	
COMP_END	OLED threshold voltage degradation(Compensation) completes.	
PNWASHDONE	Power off by panel noise wash function complited. (OLED)	

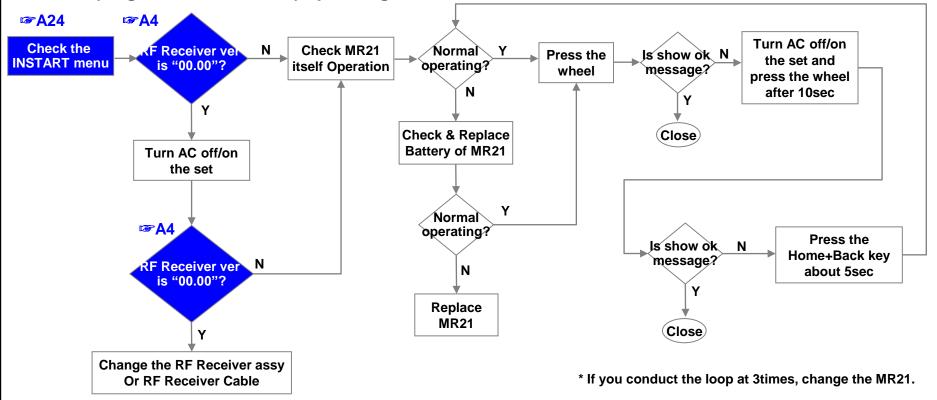


Standard Repair Process	<u> </u>					
	Error	C. Audio error		Established date		
	symptom	Wrecked audio/ discontinuation	n/noise	Revised date		
→ ab	normal audio	o/discontinuation/noise is same a	after "Check in	put signal" o	compared to No a	udio
Check input signal -RF -External Input signal	receir Required cable (In call External signal Check	est repair to external //ANT provider Wrecke Disconti	d audio/ nuation/ only nalog d audio/ nuation/	ace Main B/D and check nal	Replace Power B/D Replace Main E Normal No	
		10				



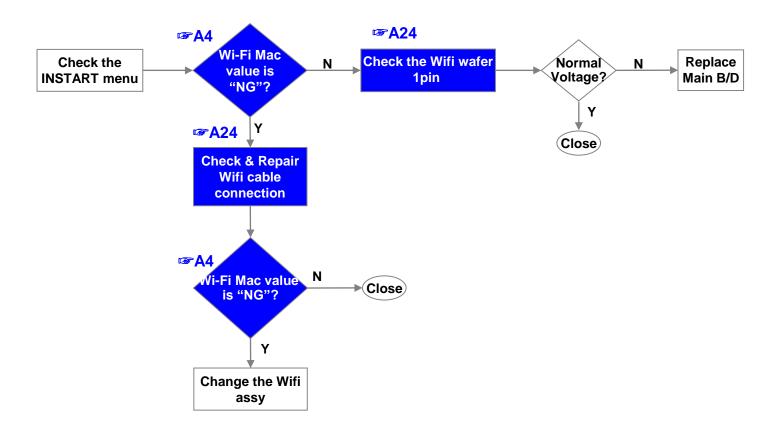
Standard Repair Proces	Standard Repair Process					
	Error	D. Function error	Established date			
	symptom	MR21 operating checking	Revised date			

2. MR21(Magic Remote control) operating error

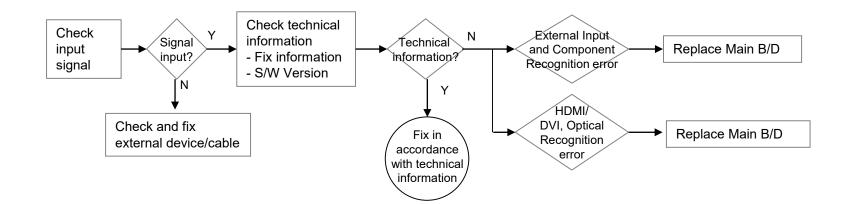


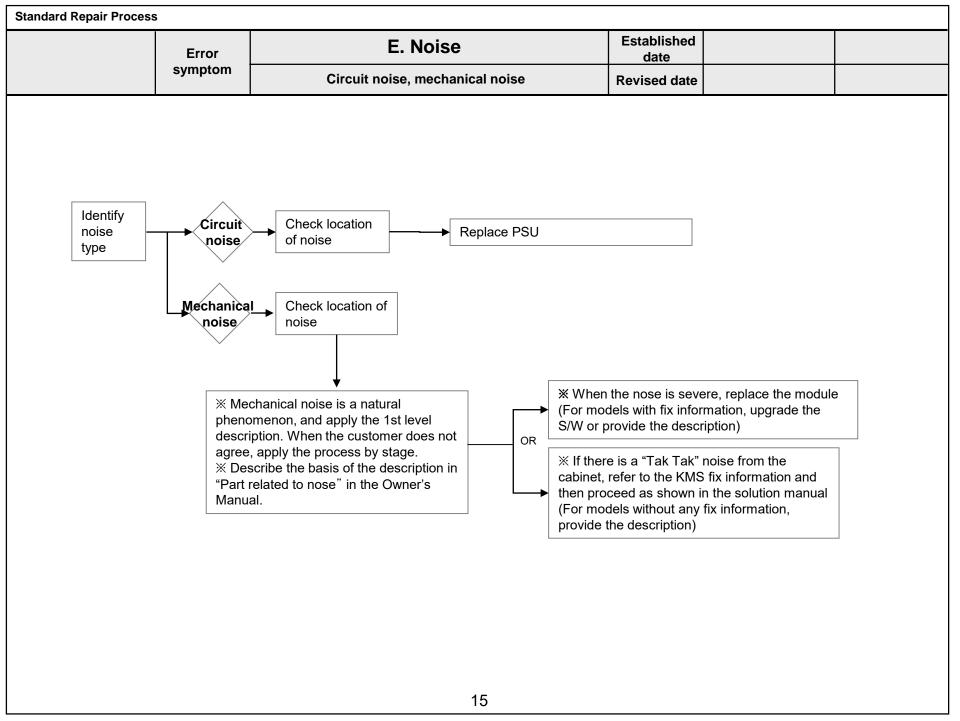
Standard Repair Proces	Standard Repair Process						
	Error	D. Function error	Established date				
	symptom	Wifi operating checking	Revised date				

3. Wifi operating error



Standard Repair Process	8			
	Error	D. Function error	Established date	
	symptom	External device recognition error	Revised date	





Standard Repair Process	s			
	Error	F. Exterior defect	Established date	
	symptom	Exterior defect	Revised date	
	Zoom part with exterior damag	Replace module Cabinet damage Replace cabinet Remote control damage Replace remote control Replace stand		

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Contents of Standard Repair Process Detail Technical Manual

No.	Error symptom	Content	Page	Remarks
1	A. Video error_ No video/Normal audio	Check LCD back light with naked eye	A1	
2	A. Video error_ No video/Normai audio	Check White Balance value	A2	
3	A. Video error_ video error /Video	TUNER input signal strength checking method	A3	
4	lag/stop	Version checking method	A4	
5		Tuner Checking Part	A5	
6	A. Video error _Vertical/Horizontal bar, residual image, light spot	Connection diagram	A6	
7	A. Video error_ Color error	Check Link Cable (Vx1/EPI/CEDS) reconnection condition	A7	
8		Check Cable (1) ~ (2)	A-1/11 A-2/11	
9	<appendix></appendix>	Exchange Main Board (1) ~ (3)	A-3/11 ~ A-5/11	
10	Defected Type caused by T-Con/ Inverter/ Module	Exchange Module (1) ~ (3)	A-6/11 ~ A-8/11	
11		Exchange T-Con (1) ~ (2)	A-9/11 ~ A-10/11	Only using T-con model
12		Exchange Power Board(PSU)	A-11/11	

Continue to the next page

Contents of Standard Repair Process Detail Technical Manual

Continued from previous page

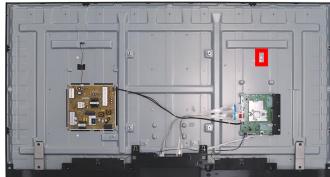
No.	Error symptom	Content	Page	Remarks
13	P. Dower error. No newer	Check front display LED	A17	
14	B. Power error_ No power	Check power input Voltage & ST-BY 7.8V	A18	
15	B. Power error_Off when on, off while viewing	POWER OFF MODE checking method	A19	
16	C. Audio error_ No audio/Normal	Checking method in menu when there is no audio	A20	
17	video	Voltage and speaker checking method when there is no audio	A21	
18	D. Function error	Remote control operation checking method	A22	
19	D. Function error	Motion Remote operation checking method	A23	
20		How to use the Service remote control	A24-A26	
21	E. Etc	Check items after Main B/D replacement	A27	
22		Adjustment Test pattern - ADJ Key	A28	

Error	A. Video error No video/Normal audio	Established	
symptom	A. Video error_ivo video/ivorillar addio	date	
Content	Check LCD back light with naked eye	Revised	A1
Content	Check Lob back light with haked eye	date	AI

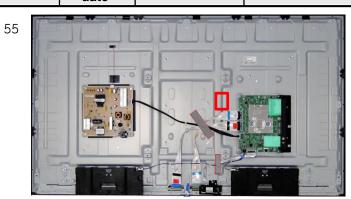
70

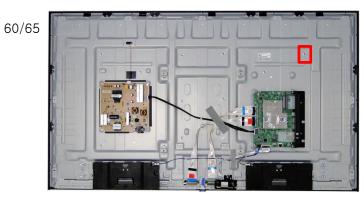


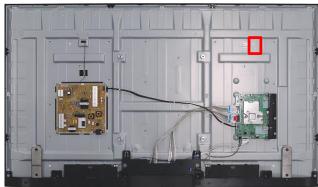




75







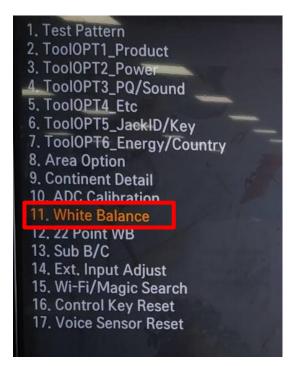
* Depending on models

After turning on the power and disassembling the case, check with the naked eye, whether you can see light from locations.

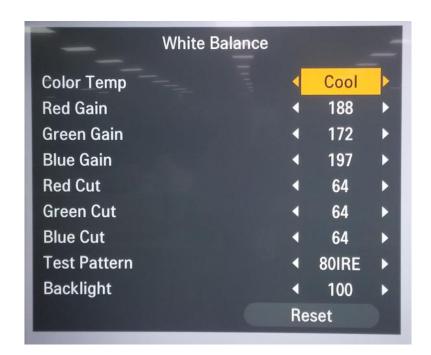


Error symptom	A. Video error_No video/Normal audio	Established date	
Content	Check White Balance value	Revised date	A2

<ALL MODELS>







Entry method

- 1. Press the ADJ button on the remote control for adjustment.
- 2. Enter into White Balance.
- 3. After recording the R, G, B (GAIN, Cut) value of Color Temp (Cool/Medium/Warm), re-enter the value after replacing the MAIN BOARD.



Error symptom	A. Video error_Video error, video lag/stop	Established date	
Content	TUNER input signal strength checking method	Revised	A3

<ALL MODELS>

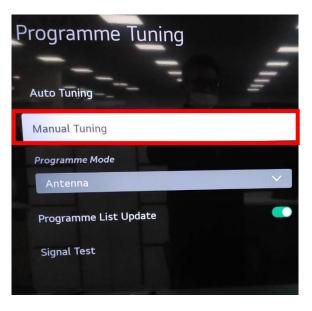


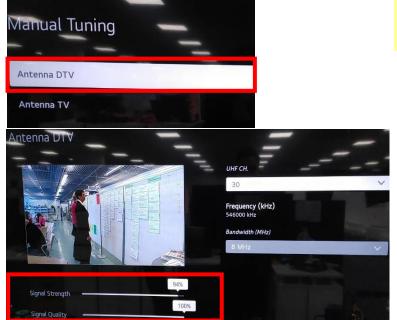




All Setting → General → Programmes

- → Programme Tuning & Settings
- → Manual Tuning





When the signal is strong, use the attenuator (-10dB, -15dB, -20dB etc.)





Standard Repair Process Detail Technical Manual | Error | Symptom | A. Video error_Video error, video lag/stop | Established | date | date | | Content | Version checking method | Revised | date | date | A4

<ALL MODELS>

1. Checking method for remote control for adjustment

Version

```
Instart
    Version:
  com Version:
    Version:
     Address:
    Key/RPMB Key:
      ceiver Version:
   FI/ IVIAUIC OCALCII.
 ebug Status:
 ar Field Voice:
 ontrol Key:
   cess USB Status:
                             1/-1(T)/-1(C)
App History Version:
                            10 (kalaupapa)
```

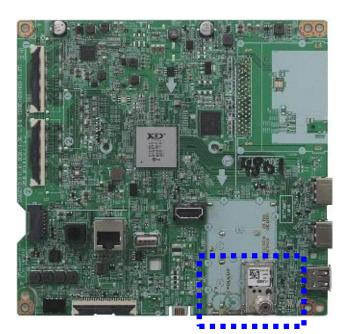


Press the IN-START with the remote control for adjustment



Error symptom	A. Video error_Video error, video lag/stop	Established date	
Content	TUNER checking part	Revised date	A5





< Below 75inch UP75/71 >

< Below 75inch_ NANO7*,UP8*,UP77/77 >

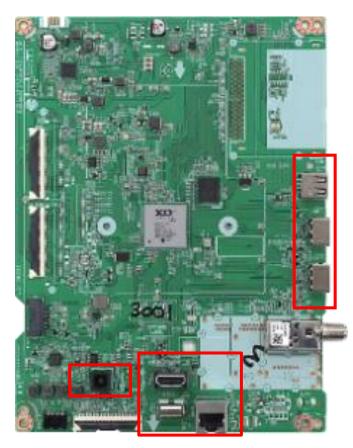
* Depending on models

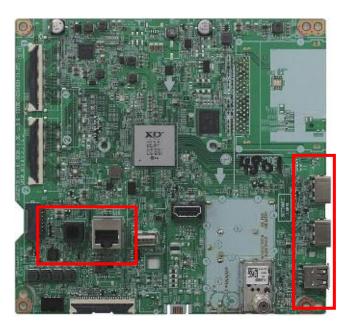
Checking method:

- 1. Check the signal strength or check whether the screen is normal when the external device is connected.
- 2. After measuring each voltage from power supply, finally replace the MAIN BOARD.

Error symptom	A. Video error _Vertical/Horizontal bar, residual image, light spot	Established date	
Content	connection diagram	Revised date	A6

<ALL MODELS>





< Below 75inch_UP75/71 >

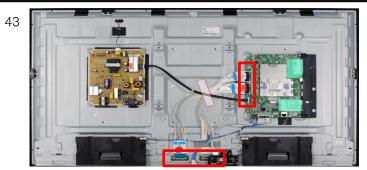
< Below 75inch_ NANO7*,UP8*,UP77 >

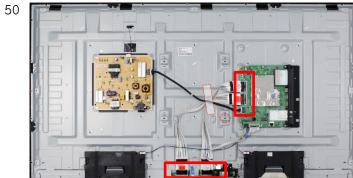
* Depending on models

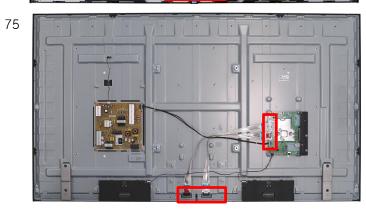
As the part connecting to the external input, check the screen condition by signal

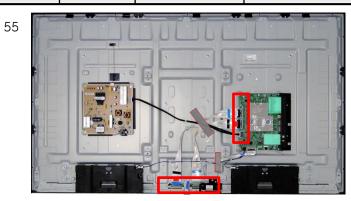


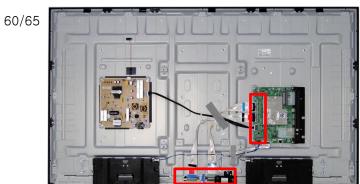
Error symptom	A VIDEO EFFOR COLOR EFFOR	Established date	
Content	Check Link Cable(Vx1/EPI/CEDS) reconnection condition	Revised	A7

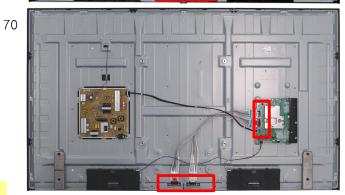












* Depending on models

Check the contact condition of the Link Cable, especially dust or mis insertion.



Item	Symptom Name	Cause	Symptom Image
CABLE	Color smear	Poor broken pin of FFC cable	A
CABLE	R Color Excessive	Color is Excessive due to FFC Cable Contact.	
CABLE	Screen darkness	screen is dark due to poor contact due to disconnection of the FFC cable pin.	The same
CABLE	G Color Excessive	G color transient due to poor FFC cable connection	

Item	Symptom Name	Cause	Symptom Image
CABLE	Color spread	FFC connection problem	
CABLE	Color spread	FFC connection problem	
CABLE	Color spread	FFC connection problem	SUSPICION STATE S
CABLE	Screen stop	Due to foreign substance within FFC PIN	

Item	Symptom Name	Cause	Symptom Image
Main	Screen noise	Bit noise from horizontal screen	याप
Main	Screen noise	Broken screen due to Main IC problem	THE TOTAL SECTION
Main	Dark picture	Dark left-side screen	
Main	Broken picture	Top/bottom screen part Picture problem due to tuner Inner side quality problem	

Item	Symptom Name	Cause	Symptom Image
Main	Broken screen	Broken screen in a horizontal manner	
Main	Screen spread	Screen corner appears blurry	
Main	Color Spread	Color spread on the screen	전경환 '합법적 탈옥' 가능한 이
Main	Blurry Screen	Blurry picture on the screen	BALL OCCUPATION OF THE STATE OF

Item	Symptom Name	Cause	Symptom Image
Main	Broken picture	No problem at the initial stage, G-color spread after 10 minutes	
Main	Right-side Screen problem	Right-side screen problem	
Main	LG logo Screen problem	Screen picture spread problem	Life's Goo
Main	Right-side picture problem	No problem at the initial stage. During Heat run, right-side picture problem	M Care Ho

Item	Symptom Name	Cause	Symptom Image
MODULE	Isometric Horizontal Bar	Isometric horizontal bars occur throughout the screen	
MODULE	Internal matter	BLU internal foreign matter inflow	
MODULE	Image broken	6 block image broken	STRESHS STRESH
MODULE	Image broken	Screen sync signal broken	

Item	Symptom Name	Cause	Symptom Image
MODULE	Image broken	Internal damage and image breakage due to external impact	E LCI
MODULE	Bend on the screen	Bending due to lateral external impact and internal bending of BLU	
MODULE	Vertical smear	Vertical spreading on cube screen in no signal	
MODULE	Over color	Screen contour part brightly Over color	2013

Item	Symptom Name	Cause	Symptom Image
MODULE	Vertical bar	Center Vertical Bar	Text Pattern Could be described fress Enter to hide OSD
MODULE	Screen darkness	Center of the screen 1 block dark	Prints CE In State of
MODULE	Vertical bar	Center Vertical Bar	@LG
MODULE	Darkness at the bottom of the screen	MODULE internal BLU breakage	07/11/2011

Appendix. Examples of Symptoms(Only if using T-con Board) Check parts by symptom

Item	Symptom Name	Cause	Symptom Image
T-CON	screen lower image broken	T-Con is defective and the picture below the screen is broken	
T-CON	screen lower image broken	T-Con is defective and the picture below the screen is broken	왕이라 글 376/377 편집
T-CON	screen lower image broken	T-Con is defective and the picture below the screen is broken	으는 정보 없음 의 15일 방송 메뉴
T-CON	screen lower image broken	T-Con is defective and the picture below the screen is broken	

Appendix. Examples of Symptoms(Only if using T-con Board) Check parts by symptom

Item	Symptom Name	Cause	Symptom Image
T-CON	Image Broken	T-CON Wafer Locking The strength is weak and cable contact failure occurs	
T-CON	Darkness at the top of the screen	Initial normal operation, upper darkness during heat run	
T-CON	Image Broken	The entire screen is dark and bit noise occurs	
T-CON	Image Broken	The entire screen is dark and bit noise occurs	

Appendix : Exchange Power Board (PSU)

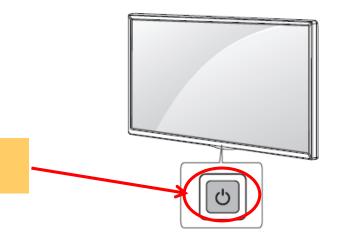






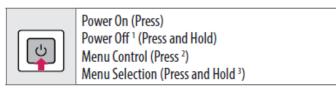
No picture/Sound Ok

| Standard Repair Process Detail Technical Manual | Error | Symptom | B. Power error No power | Established | date | Content | Check front Power Indicator | Revised | date | A17



Basic functions

ST-BY condition: On or Off Power ON condition: Turn Off



- All running apps will close, and any recording in progress will stop.
 (Depending on country)
- 2 You can access and adjust the menu by pressing the button when TV is on.
- 3 You can use the function when you access menu control.

Adjusting the menu

When the TV is turned on, press the \mathcal{O} button one time. You can adjust the Menu items using the button.

()	Turns the power off.	
_	Changes the input source.	
+	Adjusts the volume level.	
^	Scrolls through the saved programmes.	



Error symptom	B. Power error _No power	Established date	
Content	Check power input voltage and ST-BY 7.8V	Revised	A18

Power Check Sequence

1. AC input Check: SK100 (100~240Vac)

2. PWR-ON Check: P201, 11 pin

SET On : above 3VSET St-by : 0V

3. 13.2V DC Check: P201, 4~8 pin

- SET On: 13.2V (Range 12.54V~13.86V)

- SET St-by: 7.8V

4. DRV-ON Check: P201, 1 pin

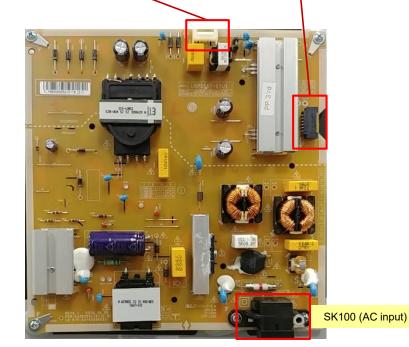
- SET On : above 3V - SET St-by : 0V

5. LED voltage Check: P801, 7 pin

SET Model	Power P/N, Name	LED B+ CH1 (V)
75UP77/78/UP8*/NANO7*	EAY65895541, LGP75NT-21U1	195.3 ~ 238.7
75UP75	EAY65769201, LGP75T-20U1	306.9 ~ 375.1
70UP8*/UP77	EAY65895641, LGP70T-21U1	170.1 ~ 207.9
70UP75	EAY65248601, LGP70T-19U1	237.6 ~ 334.4
65UP8*/NANO7*, 60UP8*	EAY65895531, LGP6065NT-21U1	152.1 ~ 185.9
65UP77/78, 60UP7*	EAY65895631, LGP6065T-21U1	149.4 ~ 182.6
65UP77/76	EAY65769211, LGP65T-20U1	244.8 ~ 299.2
55UP8*/NANO7*	EAY65895521, LGP55NT-21U1	114.3 ~ 139.7
55UP77/78	EAY65895611, LGP55T-21U1	111.6 ~ 136.4
55UP75/76	EAY65149301, LGP55T-19U1	175.5 ~ 214.5
50UP8*/NANO7*	EAY65895511, LGP50NT-21U1	97.2 ~ 118.8
50UP77/78	EAY65895601, LGP50T-21U1	95.4 ~ 116.6
50UP75/76	EAY65769221, LGP50T-20U1	152.1 ~ 185.9
43UP77/78/UP8*/NANO7*	EAY65895501, LGP43NT-21U1	68.4 ~ 83.6
43UP75/76	EAY65170101, LGP43T-19U1	114.3 ~ 139.7

P801 Type: SMAW200A-H07AA2 (WH) Maker: YEONHO Pin No. Assignment LED-2 Remove 3 N.C 4 Remove 5 N.C 6 Remove 7 LED+

P201 Type : SMAW200-H12S5K (BK) Maker : YEONHO						
Pin No. Assignment Pin No. Assignment						
1	PWR-ON	2	N.C			
3	GND	4	13.2V			
5	13.2V	6	13.2V			
7	13.2V	8	13.2V			
9	GND	10	GND			
11	MS	12	PDIM			

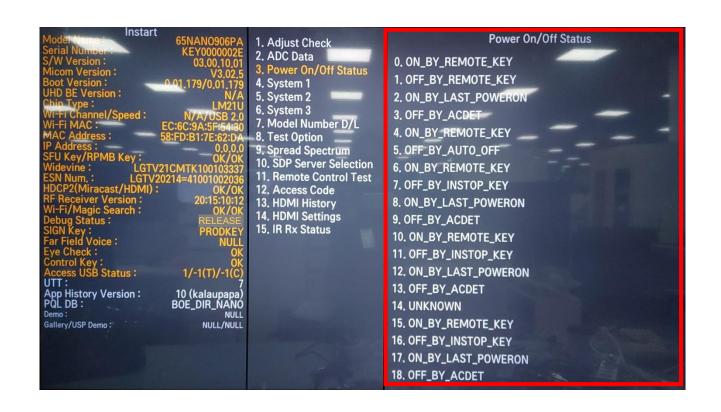


* Depending on models

All condition meets, Power Board OK.

Error symptom	B. Power error _Off when on, off whiling viewing	Established date	
Content	POWER OFF MODE checking method	Revised date	A19

<ALL MODELS>



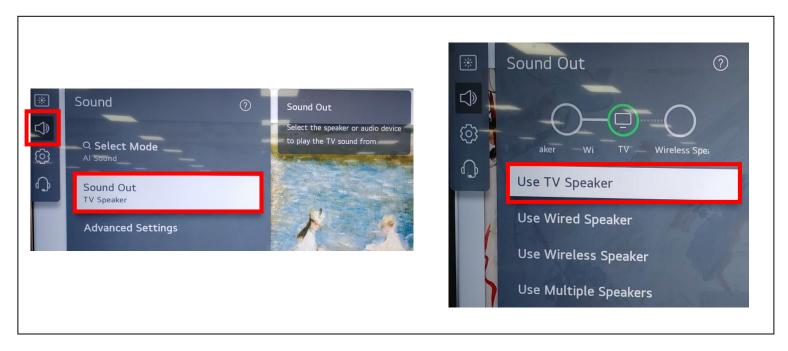
Entry method

- 1. Press the IN-START button of the remote control for adjustment.
- 2. Check the entry into adjustment item 3.



Error symptom	C. Audio error_No audio/Normal video	Established date	
Content	Checking method in menu when there is no audio	Revised date	A20

<ALL MODELS>

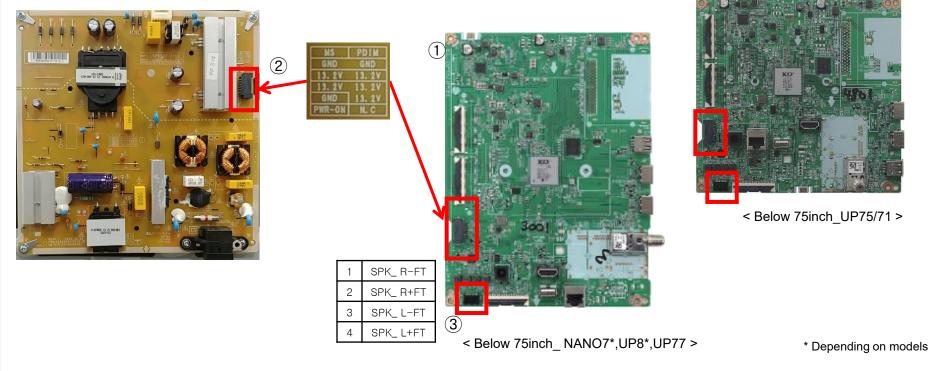


Checking method

- 1. Press the Setting button on the remote control
- 2. Select the Sound function of the Menu
- 3. Select the Sound Out
- 4. Select TV Speaker



Error symptom	C. Audio error_No audio/Normal video	Established date	
Content	Voltage and speaker checking method when there is no audio	Revised date	A21



Checking order when there is no audio

- 1. Check the contact condition of or 13.2V connector of Main Board.
- 2. Measure the 13.2V input voltage supplied from Power Board. (If there is no input voltage, remove and check the connector.)
- 3. Connect the tester RX1 to the speaker terminal and if you hear the Chik Chik sound when you touch the GND and output terminal, the speaker is normal.



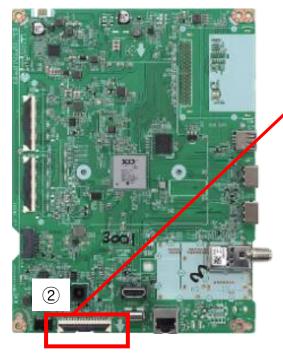
Error symptom	I) Function arror	Established date	
Content	Remote control operation checking method	Revised date	A22

1 IR & EYE Sensor





< Below 75inch_UP75/71 >



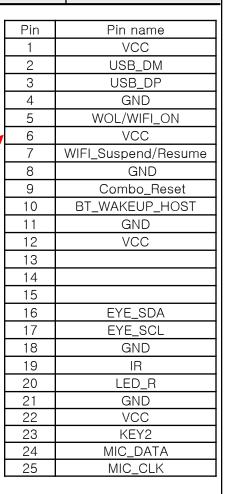
< Below 75inch_ NANO7*,UP8*,UP77 >

* Depending on models

Checking order to check remote control

Checking order

- 1. Check IR cable condition between IR & Main board.(Check picture number 1) and 2)
- 2. Check the standby 3.5V on the terminal 6 pin. (3)
- 3. AS checking the Pre-Amp(IR LED light), the power is in ON condition, an Analog Tester needle should move slowly, otherwise, it's defective.



(3)



Error symptom	D. Function error	Established date	
Content	Remote control operation checking method	Revised date	A23

(1) Wifi & BT Front

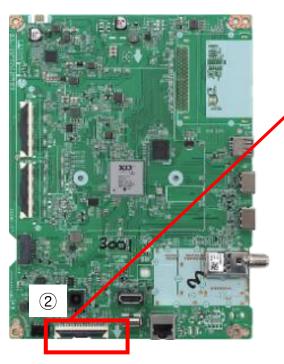


Wifi & BT Rear





< Below 75inch_UP75/71 >



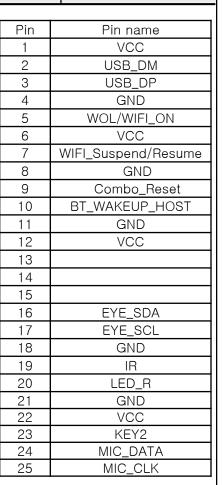
< Below 75inch_ NANO7*,UP8*,UP77 >

Checking order to check motion remote/wifi

Checking order

- 1. Check BT/Wifi cable condition between BT/Wifi assy & Main board.(Check ① and ②)
- 2. Check the 3.5V on the terminal 22. (3)

(3)

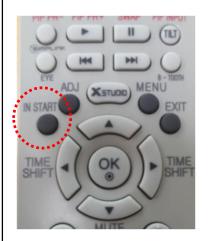




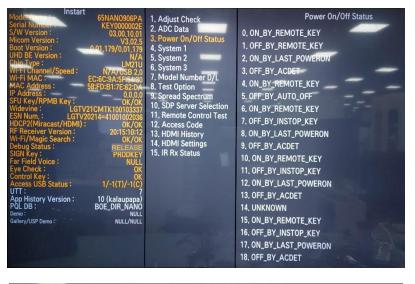
^{*} Depending on models

Error symptom	E. Etc	Established date	
Content	How to use the Service remote control	Revised date	A24

1. How to access the remote control













Error symptom	⊢ ⊢† C	Established date	
Content	How to use the Service remote control	Revised date	A25

2. Remote control part definition



Power On/Off
[ETC] Each time pressing the KEY button, Mode gets changed to ETC and P-ONLY each time
All KEY function [PIP PR-][PIP PR+][SWAP]
[PIP INPUT][DVI] KEY Function
Changed to factory mode
All KEY function &[INFO][STILL][HDMI HOT][USB HOT][HDMI4] KEY Action
Change to the external device mode
Change in the order of 16:9=>Zoom1=>Zoom2=>Cinema Zoom=>Aucto Screen=>4:3=>16:9
Changes in the order of Bright Picture=>Easy Picture=>Cinema=>Spots=>Game=>
Custom Plcture1=>Custom Picture2=>Bright Picture
Standard(user)=>music=>cinema=>sports=>game=>standard(user)
Picture In Picture is activated
Access to the Power Only mode
Broadcasting caption(on/off)
Stereo mode (mono, stereo, foreign language) access
Used when in factory mode
Access to the Simplink-connected device
Digital EYE function ON/OFF
For some Model, access to the Test Pattern
Used for screen tilting change (Access to the old PDP control mode)

Error symptom	E. Etc	Established date	
Content	How to use the Service remote control	Revised date	A26



B-TOOTH (Added function)	Connected to Blue-Tooth		
IN-START	Model Nam ex) 42PG60D-NA Current Model Name S/W Version ex) V03.11.0 Current S/W version		
	MICOM Version ex) V3.05.0 current Mi-Com version UTT ex) User TV total usage time		
ADJ	POWER OFF STATUS ex) Shows power-off status		
	Test Pattern (Off=>White=>Red=>Green=>Blue=>Black=>Pattern=>Off) Change		
X-STUDIO (Added function)	HDD,USB, external device's HDD screen is activated		
MENU	User function gets activated		
EXIT	Exit from the current mode		
TIME SHIFT (Added function)	Moves forward/backward of recorded contents		
MUTE	Mute function (0 Volume)		
IN-STOP	SET to factory mode		
VOL + -	Volume Up/Down		
CH + -	Channel Up/Down		
AV1,2,3 (Added function)	Connects to external input 1,2,3		
COMP1,2 (Added function)	Connects to Component 1,2		
HDMI1,2,3,4 (Add function)	Connects to HDMI 1,2,3,4		
DVI (Add function)	Connects to DVI		

Standard Repair Process Detail Technical Manual

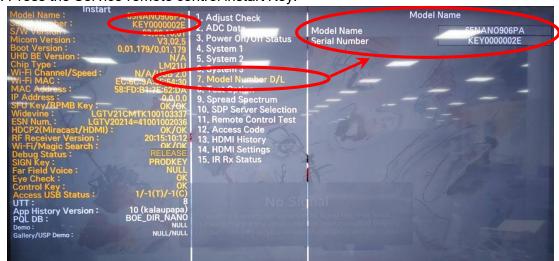
Error symptom E. Etc Established date

Content Check items after Main B/D replacement Revised date

A27

Check items afer Main B/D(Model Number D/L, White Balance)

1. Press the Service remote control instart Key.

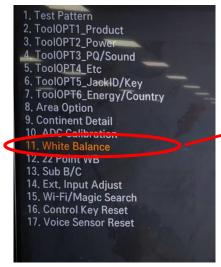


No.7 Select Model Number D/L

- Key in the model name and serial number

after checking the ID label on the back cover.

2. Press the Service remote control ADJ Key.





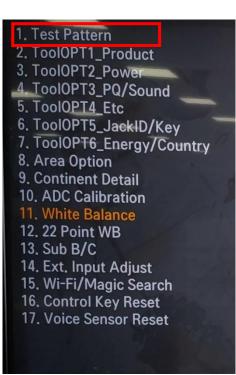
No.11 Select White Balance

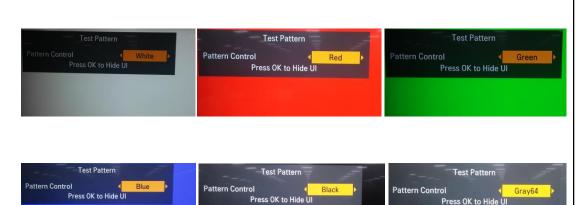
 Record the R, G, B (GAIN, Cut) value of the color temperature before main board replacement.

After replacing the main board, key in the recorded value.

Error symptom	E. Etc	Established date	
Content	Adjustment Test pattern - ADJ Key	Revised date	A28









You can view 9 types of patterns using the ADJ Key

Checking item: 1. Defective pixel 2. Residual image 3. MODULE error (ADD-BAR, SCAN BAR...) 4. Video error (Classification of MODULE or Main-B/D!)



