PICTURE	PROCESS	CHECK	TOOLS
CABLE BRAID 17.8	STRIP THE JACKET SLIDE THE PIGGY BACK GROMMET AND CRIMPING FERULE	DO NOT DAMAGE THE BRAID	BLADE
CRIMP BUSHING BRAID INNER WIRES TRIM EXCESS BRAID	OPEN THE BRAID OVER THE CRIMPING FERULE	THE BRAID SHALL COIVER EQUALLY THE CRIMPING FERULE	BLADE (to trim excess braid)
CRIMP BRAID INNER WIRES CENTER CONDUCTORS	STRIP THE INNER CONDUCTORS	DO NOT DAMAGE THE INNER CONDUCTORS	BLADE
CRIMP BUSHING CABLE INNER INNER CONTACT WIRE INSPECTION FOLE INSPECT	CRIMP THE INNER CONTACTS	THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE	M22520/2-01 WITH POSITIONNER M22520/2-37
CABLE BRAID REAR INSULATOR SLOTS INNER CONTACT INNER CONTACT RETENTION SHOULDER	INSTALL THE REAR INSULATOR AND RESPECT THE CIRCULAR LOCATION FOR EACH INDIVIDUAL CONTACT	THE CONTACT LOCATION SHALL RESPECT CIRCULAR LOCATION	
REAR INSULATOR FRONT INSULATOR REAR INSULATOR FRONT INNER INSULATOR CONTACTS	SLIDE THE FRONT INSULATOR OVER THE CONTACT BY THE FRONT	THE KEYWAY ORIENTATION SHALL MEET THE KEY WAY IN OUTER CONTACT	
S,B4 CRIMP AREA OUTER CONTACT ORIENTATION KEY CRIMP OUTER CONTACT ORIENTATION KEY CRIMP OUTER CONTACT BODY (PIN SHOWN FOR REFERENCE)	CRIMP THE OUTER CONTACT		M22520/5-01 WITH M22520/5-45(B)