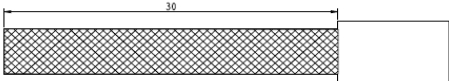
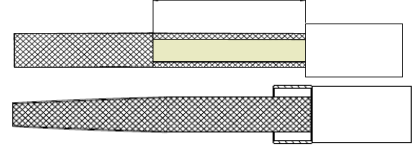
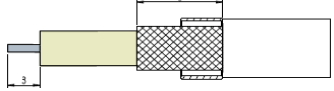
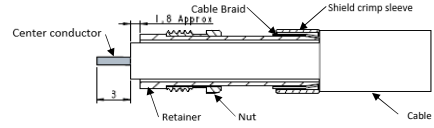
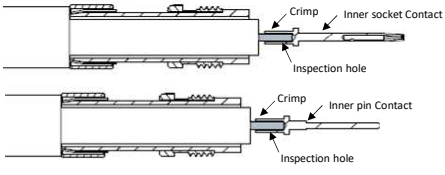
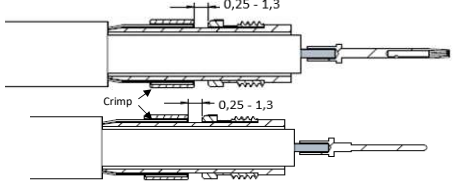
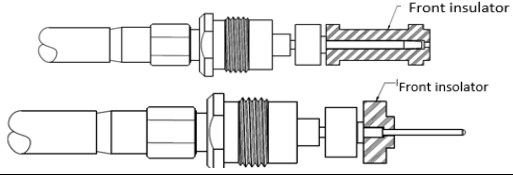
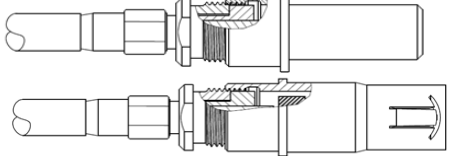


Wiring instruction for coax contact

PICTURE	PROCESS	CHECK	TOOLS
	<p>STRIP THE JACKET</p>	<p>DO NOT DAMAGE THE BRAID</p>	<p>BLADE</p>
	<p>OPEN THE BRAID AND CUT THE INSULATOR TO LENGTH</p> <p>COMB THE BRAID AND TWIST THE BRAID END TO FACILITATE THE SLIDING OF THE FERULE</p> <p>SLIDE THE FERULE OVER THE BRAID AGAINST THE JACKET</p>	<p>DO NOT DAMAGE THE BRAID</p>	
	<p>TRIM SHIELD AND STRIP THE CENTER CONDUCTOR</p>	<p>DO NOT DAMAGE THE INNER CONDUCTOR</p>	<p>BLADE</p>
	<p>POSITION NUT ON RETAINER AS ILLUSTRATED</p> <p>FLARE SHIELD AND SLIDE NUT AND RETAINER ASSEMBLY UNDER THE CABLE SHIELD UNTIL RETAINER BOTTOMS AGAINST BRAID</p>		
	<p>SLIDE INNER SOCKET CONTACT OVER CABLE CENTER CONDUCTOR</p> <p>CRIMP INNER CONDUCTOR</p>	<p>THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE</p>	<p>M 22520/2-01 WITH POSITIONNER M 22520/2- 31 (6)</p>
	<p>SLIDE NUT AND RETAINER ASSEMBLY FORWARD UNTIL RETAINER FLUSH WITH EDGE OF CABLE CORE</p> <p>CRIMP SHIELD CRIMP SLEEVE AND OBSERVE 0,25 AND 1,3mm DIMENSION</p>	<p>NUT MUST BE ROTATE FREELY AFTER CRIMPING SLEEVE</p>	<p>M 22520/5-01 WITH DIE M22520/5-45 (B)</p>
	<p>SNAP REAR INSULATOR BEHIND INNER CONTACT SHOULDER</p> <p>SLIDE FRONT INSULATOR UNTIL THE INNER CONTACT FLANGE</p>		
	<p>SLIDE OUTER PIN CONTACT OVER INNER SOCKET ASSEMBLY AND INSULATOR</p> <p>THREAD NUT INTO REAR OF OUTER PIN CONTACT</p> <p>TIGHTEN NUT UNTIL METAL TO METAL (0,21 - 0,25N.m)</p>	<p>DO NOT ALLOW THE CABLE TO ROTATE WHILE TIGHTENING THE NUT</p>	