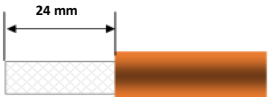
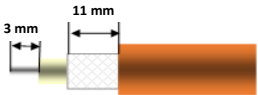
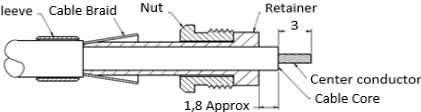
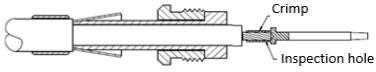
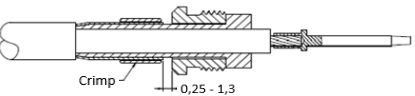
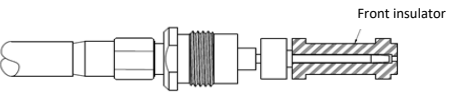
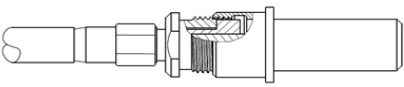


WIRING INSTRUCTION FOR COAX CONTACT

| PICTURE | PROCESS | CHECK | TOOLS |
|--|---|--|---|
|  | <p>STRIP THE JACKET</p> <p>SLIDE THE PIGGY BACK GROMMET AND CRIMPING FERULE</p> | <p>DO NOT DAMAGE THE BRAID</p> | <p>BLADE</p> |
|  | <p>TRIM SHIELD</p> <p>STRIP CABLE CORE</p> | <p>DO NOT DAMAGE THE INNER CONDUCTOR</p> | <p>BLADE</p> |
|  | <p>POSITION NUT ON RETAINER AS ILLUSTRATED</p> <p>FLARE SHIELD AND SLIDE NUT AND RETAINER ASSEMBLY UNDER THE CABLE SHIELD UNTIL RETAINER BOTTOMS AGAINST BRAID</p> | | |
|  | <p>SLIDE INNER SOCKET CONTACT OVER CABLE CENTER CONDUCTOR</p> <p>CRIMP INNER CONDUCTOR</p> | <p>THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE</p> | <p>M 22520/2-01 WITH POSITIONNER M22520/2- 31 (1)</p> |
|  | <p>SLIDE NUT AND RETAINER ASSEMBLY FORWARD UNTIL RETAINER FLUSH WITH EDGE OF CABLE CORE</p> <p>CRIMP SHIELD CRIMP SLEEVE AND OBSERVE A0,25 AND 1,3mm DIMENSION</p> | <p>NUT MUST BE ROTATE FREELY AFTER CRIMPING SLEEVE</p> | <p>M 22520/5-01 WITH DIE M22520/5-08 (A)</p> |
|  | <p>SNAP REAR INSULATOR BEHIND INNER CONTACT SHOULDER</p> <p>SLIDE FRONT INSULATOR UNTIL THE INNER CONTACT FLANGE</p> | | |
|  | <p>SLIDE OUTER PIN CONTACT OVER INNER SOCKET ASSEMBLY AND INSULATOR</p> <p>THREAD NUT INTO REAR OF OUTER PIN CONTACT</p> <p>TIGHTEN NUT UNTIL METAL TO METAL (0,21 - 0,25N.m)</p> | <p>DO NOT ALLOW THE CABLE TO ROTATE WHILE TIGHTENING THE NUT</p> | |