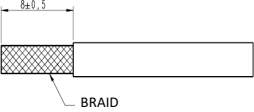
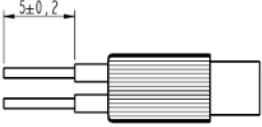
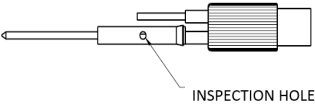
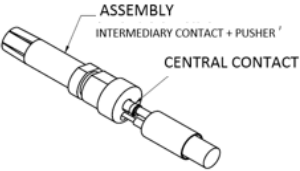
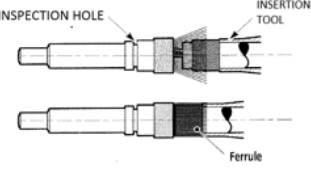
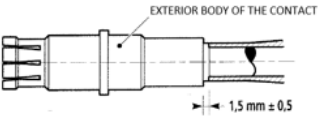
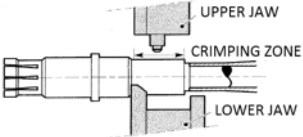


PICTURE	PROCESS	CHECK	TOOLS
	<p>STRIP THE WIRE</p>	<p>DO NOT DAMAGE THE BRAID</p>	<p>BLADE</p>
	<p>SLIDE THE CRIMPING FERRULE</p> <p>DISENTANGLE THE BRAID, THEN REFLD NORMALLY AROUND THE SHEATH</p> <p>CAREFULLY CUT THE PROTECTIVE SHEATH AS WELL AS THE 2 FILING STRIPS LEVEL WITH THE BREADTH.</p> <p>STRIP THE 2 CENTRAL CORES</p>	<p>DO NOT DAMAGE THE TWO STRANDS OF THE WIRES</p>	<p>BLADE</p>
	<p>INSERT THE WIRE CORE (WHITE) IN THE DARREL OF THE CENTRAL CONTACT.</p> <p>CRIMP THE CONTACT</p>	<p>THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE</p>	<p>M22520/2-01 WITH POSITIONNER K880</p>
	<p>REAMIGN THE CRIMPED CONTACT AND THE COLOURED CONDUCTOR.</p> <p>TAKE AND SIMULTANEOUSLY INSERT: THE CRIMPED CONTACT IN CENTRAL IN THE CONTACT IN THE CENTRAL HOLE AND THE CORE OF THE COLOURED CONTACT IN ITS COMPARTMENT.</p>	<p>LIGHTLY PUSH TILL THE CENTRAL CONTACT CLICKS INTO PLACE.</p>	
	<p>MAINTAIN A SLIGHT AXIAL PRESSURE AND CRIMP THE CORE OF THE COLOUR CONDUCTOR.</p> <p>CAREFULLY SPREAD THE BRAID AND SLIDE THE FERRULE BETWEEN THE BRAID AND THE WIRE SHEATH.</p> <p>PUSH THE FERRULE TILL IT REACHES THE END OF PUSER.</p>	<p>ENSURE THAT THE CORE OF COLOURED CONDUCTOR IS VISIBLE AT THE OUTLET OF THE INSPECTION HOLE.</p> <p>ENSURE THAT THE SHEATH OF EACH CONDUCTOR PENETRATES INTO THE COMPARTMENTS OF THE PUSHER.</p>	<p>M22520/5-01 WITH POSITIONNER EN 4008-003</p>
	<p>MAINTIAIN A SLIGHT AXIAL PRESSURE VIA THE INSERTION TOOL ON THE FERRULE AND SLIDE THE EXTERNAL CONTACT BODY ON THE CRIMPED SUB-UNIT.</p> <p>STOP INSERTING THE EXTERNAL CONTACT BODY AT APPROXIMATELY 1,5 FROM THE REAR OF THE FERRULE</p> <p>CUT THE EXCESS BRAID ON THE ENTIER PERIPHERY OF THE FERRULE WITHOUT DAMAGING IT</p>	<p>SHIRINKING HAS OCCURRED CORRECTLY.</p>	
	<p>PLACE THE ASSEMBLED TRIAXIAL CONTACT INTO HEXAGONAL INDENTATION</p> <p>APPLY THE REAR BARREL OF THE TRIAXIAL CONTACT TILL IT REACHES THE END ON THE LOWER HEXAGONAL JAW</p> <p>CLOSE THE PLIERS COMPLETELY</p>		<p>M22520/5-01 WITH POSITIONNER EN 4008-003</p>