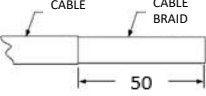
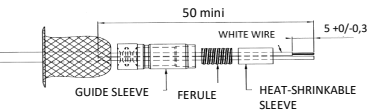
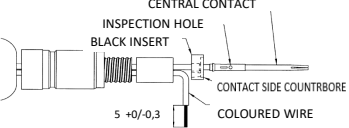
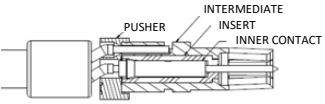
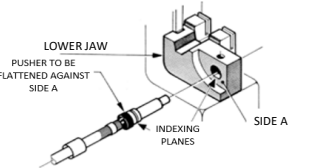
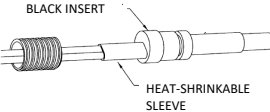
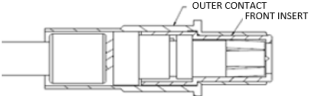
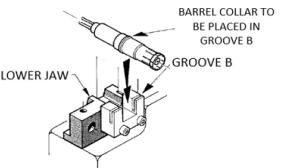


PICTURE	PROCESS	CHECK	TOOLS
 <p>CABLE CABLE BRAID 50</p>	<p>STRIP THE JACKET</p> <p>CUT THE METAL BRAIDE AS PER YOUR REQUIREMENT OR IN LINE WITH THE EXTERIOR SHEATH, IF YOU DO NOT WISH TO CONNECT THE SHIELD</p>	<p>DO NOT DAMAGE THE BRAID</p>	<p>BLADE</p>
 <p>50 mini WHITE WIRE 5 +0/-0.3 GUIDE SLEEVE FERULE HEAT-SHRINKABLE SLEEVE</p>	<p>ROLL THE METAL BRAID</p> <p>SLIDE THE PIGGY BACK GROMMET AND CRIMPING FERULE AND THE HEAD-SHRINKABLE SLEEVE ON THE SHIELDED PAIR.</p> <p>STRIP THE CONDUCTOR (WHITE) WHILE MAINTAINING THE DIMENSION OF 5 0/-0.3</p>	<p>DO NOT DAMAGE THE TWO STRANDS OF THE WIRES</p>	<p>BLADE</p>
 <p>CENTRAL CONTACT INSPECTION HOLE BLACK INSERT 5 +0/-0.3 CONTACT SIDE COUNTRBORE COLOURED WIRE</p>	<p>INSERT THE BLACK INSERT ON THE WIRE (WHITE) WHILE COMPLYING WITH THE DIRECTION OF ASSEMBLY OF THE INSERT.</p> <p>INSERT THE WIRE CORE (WHITE) IN THE BARREL OF THE CENTRAL CONTACT.</p> <p>CRIMP THE CONTACT</p>	<p>THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE</p>	<p>M22520/2-01 WITH DANIELS POSITIONER 294 GB 5049 (5)</p>
 <p>PUSHER INTERMEDIATE INSERT INNER CONTACT</p>	<p>STRIP THE INTERMEDIATE WIRE (COLOURED WIRE) WHILE COMPLYING WITH THE DIMENSIONS OF 5 0/-0.3.</p> <p>SLIDE THE ASSEMBLY PUSHER, INSERT AND INTERMEDIATE CONTACT IN THE WIRE WITH COLOR</p>	<p>ENSURE THAT THE STRANDS ARE COMPACT</p> <p>VERIFY THAT THE SHEATH OF EACH WIRE ENTERS INSIDE THE COMPARTMENT OF THE BLACK INSERT.</p>	
 <p>LOWER JAW PUSHER TO BE FLATTENED AGAINST SIDE A INDEXING PLANES SIDE A</p>	<p>INSERT THE CONTACT BODY INTO THE LOWER JAW (INDEXING PLANE) UNTIL IT FLATTENS AGAINST THE BLACK INSERT ON SIDE A</p> <p>CRIMP THE INTERMEDIATE CONTACT</p>	<p>CHECK THE RETENTION OF THE INTERMEDIATE CONTACT USING LIGHT TENSION.</p>	<p>M22520/5-01 WITH POSITIONER 294 GB 5050</p>
 <p>BLACK INSERT HEAT-SHRINKABLE SLEEVE</p>	<p>POSITION THE HEAT-SHRINKABLE SLEEVE COMPLETELY ON THE BLACK INSERT, AND THEN HEATIT TO A TEMPERATURE OF > 125°C</p>	<p>SHIRINKING HAS OCCURRED CORRECTLY.</p>	
 <p>OUTER CONTACT FRONT INSERT</p>	<p>FIX THE EXTERNAL CONTACT BODY ON THE CRIMPED SUB-UNIT, SLIDE THE FERRULE INTO THE HEAT-SHRINKABLE SLEEVE AND ALIGN IT WITH THE REAR OF THE EXTERNAL CONTACT BODY.</p>		
 <p>BARREL COLLAR TO BE PLACED IN GROOVE B GROOVE B LOWER JAW</p>	<p>PLACE THE FLANGE OF BARREL IN GROOVE B OF THE LOWER JAW</p> <p>CRIMP THE OUTER CONTACT</p>	<p>ONCE THE HEXAGONAL CRIMPING IS DONE VERIFY THAT ITS CONFIGURATION IS CORRECT AND CHECK THE GENERAL APPEARANCE</p> <p>CUT THE SHEATH AS PER YOUR REQUIREMENT</p>	<p>M22520/5-01 WITH POSITIONER 294 GB 5050</p>