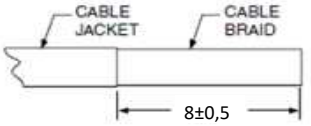
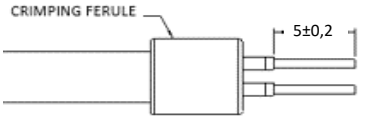
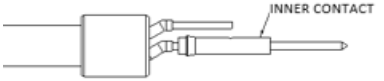
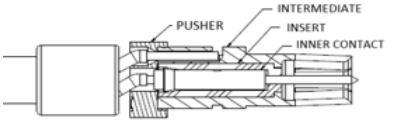
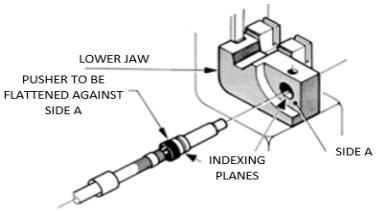
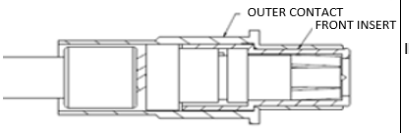
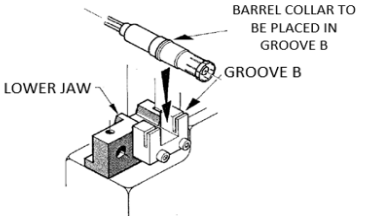
WIRING INSTRUCTIONS FOR TWINAX

PICTURE	PROCESS	CHECK	TOOLS
	STRIP THE JACKET SLIDE THE PIGGY BACK GROMMET AND CRIMPING FERULE	DO NOT DAMAGE THE BRAID	BLADE
	OPEN THE BRAID OVER THE CRIMPING FERULE	THE BRAID SHALL COVER EQUALLY THE CRIMPING FERULE	
	STRIP THE INNER CONDUCTORS	DO NOT DAMAGE THE INNER CONDUCTORS	BLADE
	INSERT THE WHITE JACKET INNER CONDUCTOR INTO THE INNER CONTACT AND CRIMP	THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE	M22520/2-01 WITH DANIELS POSITIONER K880
	INSERT THE ASSEMBLY, INTERMEDIATE PIN CONTACT AND PUSHER WITH THE CENTER SOCKET CONTACT. INSERT THE BLUE WIRE IN THE INTERMEDIATE PIN CONTACT		
	INSERT THE CONTACT BODY INTO THE LOWER JAW CRIMP THE INTERMEDIATE CONTACT	THE INTERMEDIATE CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE	M22520/5-01 WITH DANIELS TOOLS Y832
	SLIDE THE FRONT INSULATOR AND THE OUTER CONTACT BY THE FRONT PUSH FERULE		
	PLACE THE FLANGE OF BARREL IN GROOVE B OF THE LOWER JAW CRIMP THE OUTER CONTACT	ONCE THE HEXAGONAL CRIMPING IS DONE VERIFY THAT ITS CONFIGURATION IS CORRECT AND CHECK THE GENERAL BRAID APPEARANCE CUT THE SHEATH AS PER YOUR REQUIREMENT	M22520/5-01 WITH DANIELS TOOLS Y832 BLADE