PICTURE	PROCESS	CHECK	TOOLS
CABLE CABLE BRAID	STRIP THE JACKET SLIDE THE PIGGY BACK GROMMET AND CRIMPING FERULE	DO NOT DAMAGE THE BRAID	BLADE
CRIMP BUSHING BRAID INNER WIRES TRIM EXCESS BRAID	OPEN THE BRAID OVER THE CRIMPING FERULE	THE BRAID SHALL COIVER EQUALLY THE CRIMPING FERULE	BLADE (to trim excess braid)
CRIMP BUSHING CENTER CONDUCTORS 3.8	STRIP THE INNER CONDUCTORS	DO NOT DAMAGE THE INNER CONDUCTORS	BLADE
INNER CONTACTS (PINS SHOWN FOR REFERNCE) CABLE INNER CONTACT WIRE INSPECTION HOLE	CRIMP THE INNER CONTACTS	THE INNER CONDUCTOR SHALL BE VISIBLE THRU THE INSPECTION HOLE	M22520/2-01 WITH POSITIONNER M22520/2-37
REAR INSULATOR SLOTS INNER CONTACTS REAR INSULATOR INNER CONTACT RETENTION SHOULDER	INSTALL THE REAR INSULATOR AND RESPECT THE CIRCULAR LOCATION FOR EACH INDIVIDUAL CONTACT	THE CONTACT LOCATION SHALL RESPECT CIRCULAR LOCATION	
REAR INSULATOR FRONT INSULATOR REAR INSULATOR FRONT INNER INNER SLOTS REAR INSULATOR CONTACTS	SLIDE THE FRONT INSULATOR OVER THE CONTACT BY THE FRONT	THE KEYWAY ORIENTATION SHALL MEET THE KEY WAY IN OUTER CONTACT	
CRIMP AREA CRIMP AREA CRIMP OUTER CONTACT ORIENTATION KEY OUTER CONTACT ORIENTATION KEY OUTER CONTACT ORIENTATION KEY OUTER CONTACT ORIENTATION KEY	CRIMP THE OUTER CONTACT		M22520/5-01 WITH M22520/5-45(B)